

	Equipment :	Component	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3214
	Department :	Fabrication Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Manual welding stage	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Welding								
Kaizen Theme: To eliminate the customer complaints of main Stand spring holding Rivet Broken			Idea : Welding Length increased of main stand Rivet								
Problem / Present Status		Counter Measure		Benchmark :		0					
Main stand Rivet broken		Welding length increased by 5 mm		Target :		0					
				Start :		07/10/2017		Finished :		07/10/2017	
				Note :							
				Team Members :							
				1. Mr. Pankaj		2. Mr. Prince					
				3. Mr. Arunav		4. Mr. Avdhesh					
5. Mr. Dharmendra		6. Mr. Rmakumar									
Benefits											
Q		Improve Nos 0.00									
M		Up Days 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Main stand spring holding Rivet broken ? A1 : Less penetration in main stand rivet W2 : Why Less penetration in main stand rivet ? A2 : Less welding length of main stand Rivet W3 : Why Less welding length of main stand Rivet ? A3 : Only welding tack doing W4 : Why Only welding tack doing ? A4 :		Resolve Rivet broken problem		What To Do : Point add to PDI & FOA Sheet							
				How To Do : Visual							
				Frequency : Visual check PDI 100%							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
Root Cause Only welding tack doing				Scope & Plan For Horizontal Deployment :							
Date : 07/10/2017				Equipmnet				Target		Status	
Registered By : Mr. Sanjeev Kumar				Component				07/10/2017		COMPLETE	
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											