

	Equipment :	Welding fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3216
	Department :	Fabrication Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	F-60	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Welding								
Kaizen Theme: To eliminate the customer complaint Seat fitment hard			Idea : Fixture design modified								
Problem / Present Status		Counter Measure		Benchmark :		0					
Front seat cover bkt position shifted inside		Supporting block providing to avoid the shifting inner side		Target :		0					
				Start :		07/11/2017		Finished :		11/11/2017	
				Note :							
				Team Members :							
				1. Mr. Mahendra		2. Mr. Prince					
				3. Mr. Pankaj		4. Mr. Ramkumar					
5. Mr. Dharmendra		6. Mr. Harish									
Benefits											
Q		Improve Nos 0.00									
M		Up Days 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Front seat bkt position shift ? A1 : Seat bkt Inner side dim. less observed by 4 mm W2 : Why Seat bkt Inner side dim. less observed by 4 mm ? A2 : Seat bkt shifted inner side by 4.5mm W3 : Why Seat bkt shifted inner side by 4.5mm ? A3 : No any stopper available on fixture for avoid the seat bkt shifting W4 : Why No any stopper available on fixture for avoid the seat bkt shifting ? A4 :		Resolve Part shifting problem		What To Do : Point Add to CTQ sheet							
				How To Do : visual							
				Frequency : Twice in a shift							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				200.00		150.00		350.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
				Fixture				11/11/2017		COMPLETE	
Root Cause No any stopper available on fixture for avoid the seat bkt shifting											
Date : 11/11/2017											
Registered By : Mr. Sanjeev Kumar											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											