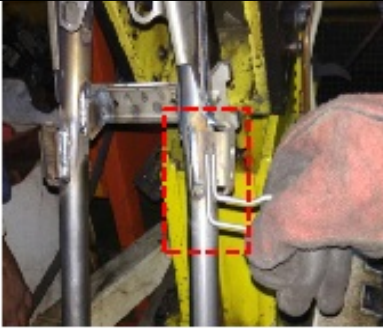
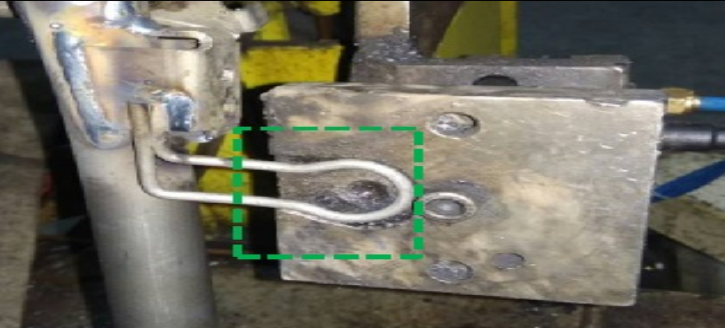
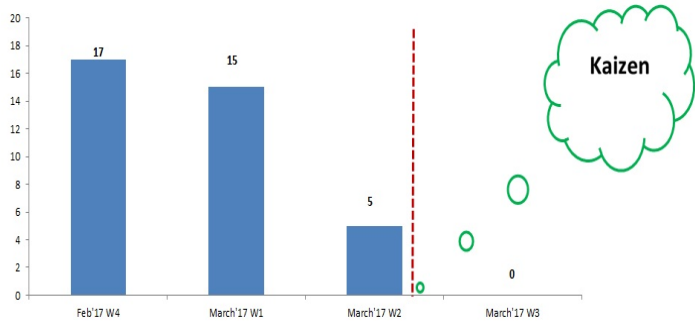
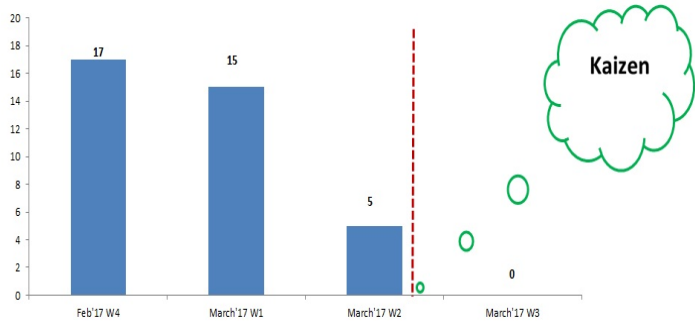


	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3218
	Department :	Fabrication Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	F-150	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Welding								
Kaizen Theme: To eliminate the IHR Defect clutch cable hook position shift			Idea : Provision to be provided in fixture								
Problem / Present Status			Counter Measure			Benchmark :		0			
Clutch cable hook position Shift in pulsar model			Cylindrical Unit Provided for doing welding			Target :		0			
  			Start :		28/03/2017		Finished :		04/04/2017		
			Note :								
			Team Members :								
			1. Mr. Snajeew kumar		2. Mr. Pankaj Gupta						
3. Mr. Dharmendra		4. Mr. Mahendra									
5. Mr. Ashok		6. Mr. Harish									
Benefits											
Q			Improve Nos 0.00								
C			Rework cost save Nos 75.00								
M			UP Days 0.00								
Why Why Analysis :			Result :			Kaizen Sustenance :					
W1 : Why Clutch cable hook position shift 5-6mm in Z&X axis ? A1 : Welding doing without any reference W2 : Why Welding doing without any reference ? A2 : No provision in fixture W3 : Why No provision in fixture ? A3 : W4 : A4 :			Resolve clutch cable hook problem 			What To Do : Check point add to JH sheet How To Do : Visual Frequency : Twice in a shift					
Root Cause						Cost Incurred For Making Kaizen :					
No provision in fixture						Material Cost		Labour Cost		Total	
Date : 04/04/2017						2000.00		250.00		2250.00	
Registered By : Mr. Sanjeev Kumar						Scope & Plan For Horizontal Deployment :					
Manager's Sign : MR Ajendra Giri			Equipmnet		Target		Status				
			Fixture		04/04/2017		COMPLETE				
			Fixture		04/04/2017		COMPLETE				
----- Bajaj Auto Ltd. (Fabrication) -----											