

	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3221
	Department :	Fabrication Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	F-40	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Welding								
Kaizen Theme: To Eliminate the IHR defect Sai bkt. Fitted in Opposite side			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		0					
Sai bkt. fitted in opposite side in Pulsar model				Target :		0					
				Start :		25/05/2017		Finished :		28/05/2017	
 				Note :							
				Team Members :							
				1. Mr. pankaj Gupta				2. Mr. Mahendra			
				3. Mr. Dharmendra				4. Mr. Harish			
				5. Mr. Ashok				6. Mr. Udhampal			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :				What To Do :							
				How To Do :							
				Frequency :							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
100.00		100.00		200.00							
Root Cause				Scope & Plan For Horizontal Deployment :							
Date : 28/05/2017				Equipmnet		Target		Status			
Registered By : Mr. Sanjeev Kumar											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											