

<div> <div></div> </div>	<div>Equipment :</div> <div>Inspection</div> <td> <div>Loss Type :</div> <div>Quality</div> </td> <td colspan="7" rowspan="3"> <div>KAIZEN IDEA SHEET</div> <div></div> <div>Kaizen ID : 3222</div> </td>	<div>Loss Type :</div> <div>Quality</div>	<div>KAIZEN IDEA SHEET</div> <div></div> <div>Kaizen ID : 3222</div>						
	<div>Department :</div> <div>QAD</div>	<div>Result :</div> <div>N P Q C D S M</div>							
	<div>Cell :</div> <div>RE Robotic</div>	<div>Type :</div> <div></div>							
<div>Unit Name :</div> <div>Rucha Engineers Pvt Ltd Plant 1, Aurangabad</div>		<div>Operation :</div> <div>Inspection</div>							
<div>Kaizen Theme:</div> <div>To Reduce Customer Complaint & Inspection Cost</div>		<div>Idea :</div> <div>Provided conveyor base inspection & rework</div>							
<div>Problem / Present Status</div> <div>Welding defect skipped & spatters due to inspection & rework on 5 chassis frame on trolley</div>		<div>Counter Measure</div> <div>Inspection on conveyor</div>		<div>Benchmark :</div> <div>27</div>					
				<div>Target :</div> <div>0</div>					
				<div>Start :</div> <div>04/12/2017</div>		<div>Finished :</div> <div>04/12/2017</div>			
				<div>Note :</div> <div></div>					
				<div>Team Members :</div> <div> <div>1. Mr U R Khairnar</div> <div>2. Mr B M Kadam</div> <div>3. Mr P D Survade</div> <div>4. Mr B N Wagh</div> <div>5.</div> <div>6.</div> </div>					
				<div>Benefits</div> <div></div>					
<div>Why Why Analysis :</div> <div> <div>W1 : Why Welding defect skipped & spatters due to inspection & rework ?</div> <div>A1 : Inspection & rework on trolley with 5nos chassis at time</div> <div>W2 : Why Inspection & rework on trolley with 5nos chassis at time ?</div> <div>A2 :</div> <div>W3 :</div> <div>A3 :</div> <div>W4 :</div> <div>A4 :</div> </div>		<div>Result :</div> <div>Reduce Customer complaint & IHR</div>		<div>Kaizen Sustenance :</div> <div> <div>What To Do : Inspection on conveyor</div> <div></div> <div>How To Do : Monitoring in final inspection sheet & PDI</div> <div></div> <div>Frequency : Daily</div> <div></div> <div>Cost Incurred For Making Kaizen :</div> <div> <div>Material Cost</div> <div>Labour Cost</div> <div>Total</div> <div>0.00</div> <div>0.00</div> <div>0.00</div> </div> <div>Scope & Plan For Horizontal Deployment :</div> <div> <div>Equipmnet</div> <div>Target</div> <div>Status</div> </div> </div>					
<div>Root Cause</div> <div>Inspection & rework on trolley with 5nos chassis at time</div>									
<div>Date :</div> <div>04/12/2017</div>									
<div>Registered By :</div> <div>Rucha Engineers Pvt Ltd Plant 1</div>									
<div>Manager's Sign :</div> <div>Mr. S G Sohoni</div>									
<div>----- Rucha Group - Corporate -----</div>									