

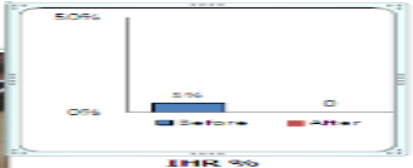
	Equipment :		Loss Type :	Quality							KAIZEN IDEA SHEET	
	Department :	QA	Result :	N	P	Q	C	D	S	M		
	Cell :	RE 60 INPROCESS	Type :									Kaizen ID : 3224
Unit Name : Rucha Engineers Pvt Ltd Plant 7, Aurangabad			Operation : Drilling									
Kaizen Theme: To reduce the customer complaints and rejection			Idea : Pokayoke added for drilling operation so as to avoid the possibilities of hole shifting									
Problem / Present Status		Counter Measure			Benchmark :							
Hole of pin cable of gear shifter assly shifted to base side through 1 mm leads to reduce the dim. 8.6 ± 0.1 mm		Drilling fixture is modified to maintain the dim. 8.6±0.1 mm of pin cable			Target :		To reduce rejection					
					Start :		30/10/2017		Finished :		01/11/2017	
					Note :							
					Team Members :							
					1. Rupesh pawar		2. RS joshi					
					3.		4.					
5.		6.										
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :		Drilling fixture able to maintain the dim. 8.6±0.1 mm. 			What To Do : Calibration of drilling fixture							
Root Cause					How To Do : With the assistance of calibrated vernier							
Date : 04/12/2017					Frequency : after 1000 pieces							
Registered By : Rucha Engineers Pvt Ltd Plant 7					Cost Incurred For Making Kaizen :							
Manager's Sign : Mr. S G Sohoni					Material Cost		Labour Cost		Total			
----- Rucha Group - Corporate -----					200.00		100.00		300.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			