

	Equipment :	F 20 Engine BOx tacking stage	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	CD QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Metalman Boxer S frame line	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : Pivot tube tacking								
Kaizen Theme: To prevent customer complaint of Pivot ID O/S in Boxer S Frame assembly			Idea :								
Problem / Present Status		Counter Measure			Benchmark :		1				
					Target :		0				
					Start :		06/07/2017		Finished :		08/07/2017
					Note :						
					Team Members :						
					1. A B pujari			2.			
					3. M L Nikhade			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Root Cause											
Date : 08/12/2017											
Registered By : Mr Ashok Pujari											
Manager's Sign :											
----- BAL Prass and Fab Team -----											