

<div></div>	Equipment :	CT 125 FFrame assemblyShoker bkt welding stage	Loss Type :	Defect loss							KAIZEN IDEA SHEET	
	Department :	Materials	Result :	N	P	Q	C	D	S	M		
	Cell :	CD QA at Metalman Waluj	Type :									Kaizen ID : 3230
Unit Name : Press and Fab - Quality, Pune			Operation :									
Kaizen Theme: To prevent customer complaint of wrong shocker bkt fitment			Idea : Pokayoke provision to arrest wrong fitment of Shocker bkt during welding									
Problem / Present Status		Counter Measure			Benchmark :							
Possibility oh LH shocker bkt being welded on RH side		Step pin locator provided to shocker bkt & reid switch provided to locator cylinder to confirm the step pin position.			Target :							
					Start :		10/08/2017		Finished :		15/08/2017	
<div></div>		<div></div>			Note :							
					Team Members :							
					1.				2.			
					3.				4.			
					5.				6.			
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		zero rejection			What To Do : Pokayoke check sheet update							
A1 :												
W2 :					How To Do : Daily pokayoke audit							
A2 :		<div></div>										
W3 :					Frequency : Daily							
A3 :					Cost Incurred For Making Kaizen :							
W4 :					Material Cost		Labour Cost		Total			
A4 :									0			
Root Cause					Scope & Plan For Horizontal Deployment :							
					Equipmnet				Target		Status	
Date : 11/12/2017												
Registered By : Mr Ashok Pujari												
Manager's Sign :												
----- BAL Prass and Fab Team -----												