

<div></div>	Equipment :	Rolling Machine	Loss Type :	Management Loss							KAIZEN IDEA SHEET
	Department :	Press and Fab - Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	K1 - Silencer Cell	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : Muffler body rolling operation.								
Kaizen Theme: To Reduce JH Time			Idea : To provide MS pipe to avoid oil leakage.								
Problem / Present Status		Counter Measure			Benchmark :		10 minutes				
Hydraulic Oil leakage through hose pipe frequently. Increased JH time. So productivity decreased.		MS Pipe provided to avoid hydraulic oil leakage - due to loose connections.			Target :		2 minute.				
					Start :		25/11/2017		Finished :		26/11/2017
<div></div>		<div></div>			Note :						
					Team Members :						
					1. Mr. S. U. Deshpande				2. Mr. K. B Varpe		
					3. Mr. Pradeep S Patil				4. Mr. S. S. Kulkarni		
					5.				6.		
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Increased JH Time ?		<div></div>			What To Do : To check joints for leakage						
A1 : Hydraulic oil leakage											
W2 : Why Hydraulic oil leakage ?					How To Do : Through PM check sheet						
A2 : Chance of piping gets loose					Frequency : Weekly						
W3 : Why Chance of piping gets loose ?					Cost Incurred For Making Kaizen :						
A3 : Movable Hose pipe fitting					Material Cost		Labour Cost		Total		
W4 : Why Movable Hose pipe fitting ?					5000.00		2500.00		7500.00		
A4 :					Scope & Plan For Horizontal Deployment :						
Root Cause					Equipmnet				Target		Status
Movable Hose pipe fitting											
Date : 14/12/2017											
Registered By : Mr Pradeepkumar Patil											
Manager's Sign :											
----- BAL Prass and Fab Team -----											