

<div></div>	Equipment :	Welding machine	Loss Type :	DIE / JIG / TOOL Loss							KAIZEN IDEA SHEET	
	Department :	Press and Fab - Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	Platina Silencer body assembly	Type :									
Unit Name : Press and Fab - Quality, Pune			Operation : Silencer mounting bracket Tack Welding									
Kaizen Theme: To Reduce Fixture spare cost			Idea : Provision of antispatter copper masking for block									
Problem / Present Status		Counter Measure			Benchmark :		6 months life					
Welding spatters accumalated on welding fixtures block. so needs to replace the block after every 6 months.		Anti-spatter copper masking provided to MS block to avoid spatter accumalation. So life increased from 6 months to 12 months.			Target :		12 months life					
					Start :		22/11/2017		Finished :		24/11/2017	
<div></div>		<div></div>			Note :							
					Team Members :							
					1. Mr. S. U. Deshpande				2. Mr. K. B Varpe			
					3. Mr. M. R. Kale				4.			
					5.				6.			
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Welding fixtures block replacement ?		Spare life increased from 6 months to 12 months, hence cost reduced.			What To Do : Monitoring wear & tear of copper masking.							
A1 : welding spatters accumalated on block												
W2 : Why welding spatters accumalated on block ?												
A2 : antispatter coating not done		<div></div>			How To Do : Through JH/PM check sheet							
W3 : Why antispatter coating not done ?												
A3 :					Frequency : Daily / Weekly							
W4 :					Cost Incurred For Making Kaizen :							
A4 :					Material Cost		Labour Cost		Total			
					500.00		100.00		600.00			
Root Cause					Scope & Plan For Horizontal Deployment :							
antispatter coating not done					Equipmnet				Target		Status	
Date : 08/12/2017												
Registered By : Mr Shrikant Deshpande												
Manager's Sign :												
----- BAL Prass and Fab Team -----												