

<div></div>	Equipment :	Fine boring machine	Loss Type :	DIE / JIG / TOOL Loss							KAIZEN IDEA SHEET
	Department :	Press and Fab - Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Frame Fine Boring - Lumax K76/ Sajapur	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : Frame Fine boring operation								
Kaizen Theme: To reduce spare cost of boring m/c			Idea : To change resting pad material.								
Problem / Present Status		Counter Measure			Benchmark :						
Presently EN8 material used for head pipe resting pads of boring machine. So pads wear frequently.		Carbide material used for head pipe resting pads of boring machine.			Target :						
					Start :		18/08/2017		Finished :		25/08/2017
<div></div>		<div></div>			Note :						
					Team Members :						
					1. Mr. S. U. Deshpande		2. Mr. Kishor Patil				
					3. Mr. Pradeep S Patil		4. Mr. Mahajan				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Increased spare cost ? A1 : Resting pads wear frequently W2 : Why Resting pads wear frequently ? A2 : EN8 material used W3 : Why EN8 material used ? A3 : W4 : A4 :		Resting pad life increased, so pad changing frequency reduced. Hence spare cost reduced. Expected life of 2 lac cycles. <div></div>			What To Do : To check for wear						
					How To Do : Through JH check sheet						
					Frequency : Daily						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet				Target		Status
Root Cause EN8 material used											
Date : 15/12/2017											
Registered By : Mr Pradeepkumar Patil											
Manager's Sign :											
----- BAL Prass and Fab Team -----											