

	Equipment :	Gauge	Loss Type :	Defect loss							KAIZEN IDEA SHEET																		
	Department :	Press & Fab	Result :	N	P	Q	C	D	S	M																			
	Cell :	KTM side stand	Type :									Kaizen ID : 3236																	
Unit Name : Press and Fab - Quality, Pune			Operation : Final Inspection																										
Kaizen Theme: To arrest U bkt shifting defect at customer end.			Idea : Provide stopper below U bkt to arrest shift defect.																										
Problem / Present Status		Counter Measure			Benchmark :		5																						
No provision in Gauge to arrest U bkt to pipe shift Defect.		Stopper arrangement provide to U bkt shift defect.			Target :		0																						
					Start :		04/12/2017		Finished :		08/12/2017																		
					Note :																								
					Team Members :																								
					1. Mr Dhananjay Shitole		2. Mr Omkar Patinge																						
3. Mr Bhaskar Rathod		4.																											
5.		6.																											
Benefits																													
Why Why Analysis :		Result :			Kaizen Sustenance :																								
W1 : Why Costumer complaints of U bkt shift in KTM side stand ? A1 : No provision to arrest U bkt shift in final inspection gauge. W2 : Why No provision to arrest U bkt shift in final inspection gauge. ? A2 : Provide stopper below U bkt to arrest shift defect. W3 : Why Provide stopper below U bkt to arrest shift defect. ? A3 : W4 : A4 :		Zero customer complaints. <table><caption>U BKT Shift</caption><thead><tr><th>Category</th><th>Value</th></tr></thead><tbody><tr><td>Before</td><td>5</td></tr><tr><td>After</td><td>0</td></tr></tbody></table>			Category	Value	Before	5	After	0	What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table><thead><tr><th>Material Cost</th><th>Labour Cost</th><th>Total</th></tr></thead><tbody><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></tbody></table> Scope & Plan For Horizontal Deployment : <table><thead><tr><th>Equipmnet</th><th>Target</th><th>Status</th></tr></thead><tbody><tr><td colspan="3"></td></tr></tbody></table>							Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Category	Value																												
Before	5																												
After	0																												
Material Cost	Labour Cost	Total																											
0.00	0.00	0.00																											
Equipmnet	Target	Status																											
Root Cause Provide stopper below U bkt to arrest shift defect.																													
Date : 15/12/2017																													
Registered By : Mr Dhananjay Shitole																													
Manager's Sign :																													
----- BAL Prass and Fab Team -----																													