

<input type="checkbox"/>	Equipment :	Rear Body Joining Fixture- RE Compact	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	Press and Fab - Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Robotic Welding Cell- RE Compact	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : RE Compact Rear body joining.								Kaizen ID : 3237
Kaizen Theme: To Reduce IHR of CV Chassis (RE- Compact).			Idea : To provide pokayoke to arrest wrong joining.								
Problem / Present Status			Counter Measure				Benchmark :		5 / day		
Presently on stage no14 Petrol and CNG model sub assemblies gets mixed. No pokayoke to avoid mixup. So IHR increased.			Provided 2 proxy sensors on the stage 14 to identify the model. and interlock provided if wrong model loaded for joining.				Target :		0		
			Start :		06/11/2017		Finished :		10/11/2017		
<input type="checkbox"/>			<input type="checkbox"/>				Note :				
							Team Members :				
							1. Mr. S. U. Deshpande		2. Mr. Atul Pillare		
							3. Mr. Pradeep S Patil		4. Mr. Sachin Thakare		
							5.		6.		
			Benefits								
Why Why Analysis :			Result :				Kaizen Sustenance :				
W1 : Why IHR Increased ? A1 : Petrol & CNG sub asemblys mixed W2 : Why Petrol & CNG sub asemblys mixed ? A2 : No pokayoke for identification W3 : Why No pokayoke for identification ? A3 : W4 : A4 :			IHR reduced from 5nos/daily to zero. Quality of the product increased. Customer complaint reduced.				What To Do : To check pokayoke working.				
			<input type="checkbox"/>				How To Do : Through pokayoke audit check sheet				
							Frequency : Daily				
							Cost Incurred For Making Kaizen :				
			Material Cost		Labour Cost		Total				
			4800.00		1800.00		6600.00				
			Scope & Plan For Horizontal Deployment :								
			Equipmnet		Target		Status				
Root Cause No pokayoke for identification											
Date : 15/12/2017											
Registered By : Mr Pradeepkumar Patil											
Manager's Sign :											
----- BAL Prass and Fab Team -----											