

<div></div>	Equipment :	Rear Body Joining Fixture- RE Compact	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	Press and Fab - Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Robotic Welding Cell- RE Compact	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : RE Compact Rear body joining.								
Kaizen Theme: To Reduce IHR of CV Chassis (RE- Compact).			Idea : To provide pokayoke to arrest wrong joining.								
Problem / Present Status		Counter Measure		Benchmark :		5 / day					
Presently on stage no14 Petrol and CNG model sub assemblies gets mixed. No pokayoke to avoid mixup. So IHR increased.		Provided 2 proxy sensors on the stage 14 to identify the model. and interlock provided if wrong model loaded for joining.		Target :		0					
				Start :		06/11/2017		Finished :		10/11/2017	
<div></div>		<div></div>		Note :							
				Team Members :							
				1. Mr. S. U. Deshpande			2. Mr. Atul Pillare				
				3. Mr. Pradeep S Patil			4. Mr. Sachin Thakare				
				5.			6.				
Benefits											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why IHR Increased ?		IHR reduced from 5nos/daily to zero. Quality of the product increased. Customer complaint reduced. <div></div>		What To Do : To check pokayoke working.							
A1 : Petrol & CNG sub asemblys mixed											
W2 : Why Petrol & CNG sub asemblys mixed ?				How To Do : Through pokayoke audit check sheet							
A2 : No pokayoke for identification				Frequency : Daily							
W3 : Why No pokayoke for identification ?				Cost Incurred For Making Kaizen :							
A3 :											
W4 :											
A4 :											
Root Cause				Scope & Plan For Horizontal Deployment :							
No pokayoke for identification				Equipmnet		Target		Status			
Date : 15/12/2017											
Registered By : Mr Pradeepkumar Patil											
Manager's Sign :											
----- BAL Prass and Fab Team -----											