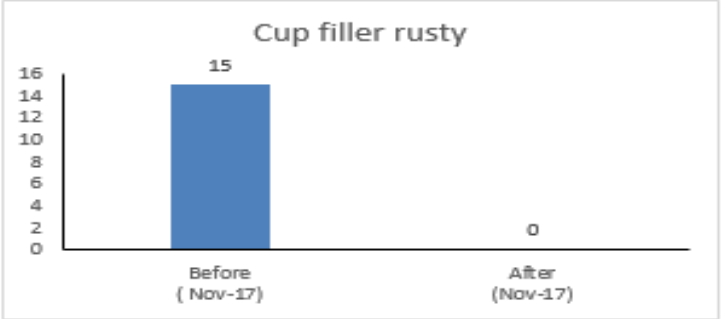
	Equipment :	Petrol tank assembly	Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 3240					
	Department :	Press and Fab - Quality	Result :	N	P	Q	C	D	S	M						
	Cell :	Petrol tank assembly cell	Type :													
Unit Name : Press and Fab - Quality, Pune			Operation : Assembly operation													
Kaizen Theme: To eliminate defect of Fuel tank cup filler rusty .			Idea : Provision of protection (masking) to cap spatter removal .													
Problem / Present Status		Counter Measure		Benchmark :		Zero defect generation										
Fuel tank cap rusty		Protection to cup filler during cup spatter removal .		Target :		Zero defect generation										
				Start :		18/12/2017		Finished :		18/12/2017						
				Note :												
				Team Members :												
				1. Miss. Priti Sakhare		2. Mr. Unde										
				3. Mr. Prakash Wayal		4.										
				5.		6.										
				Benefits												
Why Why Analysis :		Result :		Kaizen Sustenance :												
W1 : Why Fuel tank cup filler rusty ? A1 : Coating removed from cup filler W2 : Why Coating removed from cup filler ? A2 : Grinding paper disc touch on filler in cup spatter removing stage W3 : Why Grinding paper disc touch on filler in cup spatter removing stage ? A3 : No masking on cup filler W4 : Why No masking on cup filler ? A4 :		Fuel Tank rusty on cup filler reduced to Zero 		What To Do : To confirm use of masking during cup filler spatter removal stage How To Do : SOP Monitoring / Process Audit Frequency : Daily Basis Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>		Material Cost	Labour Cost	Total	0.00	0.00	0.00					
Material Cost	Labour Cost	Total														
0.00	0.00	0.00														
Root Cause No masking on cup filler				Scope & Plan For Horizontal Deployment :												
Date : 18/12/2017				Equipment		Target		Status								
Registered By : Ms Priti Sakhare																
Manager's Sign :																
----- BAL Prass and Fab Team -----																