

<div><div></div></div>	Equipment :	Fixture	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	Press & Fab	Result :	N	P	Q	C	D	S	M	
	Cell :	Projection welding cell at M/S- Rahul Engineering	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : Projection welding torque testing								
Kaizen Theme: To implement torque testing fixture at M/S-Rahul Engineering.			Idea : Implementation of torque testing fixture after projection welding of nut.								
Problem / Present Status		Counter Measure		Benchmark :		No weak projection welding					
Frequent nut broken complaint reporting.		Implement torque testing fixture which can hold all bkts.		Target :		No weak projection welding					
				Start :		07/11/2017		Finished :		10/11/2017	
<div><div></div></div>		<div><div></div></div>		Note :							
				Team Members :							
				1. Mr Sachin Fargade		2. Mr Omkar Patinge					
				3. Mr Nidhin M. k. (Lum		4. Mr. Shankar					
				5.		6.					
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Frequently nut broken complaint reported. ? A1 : Torque test for nut not carried out after projection welding		Nut broken complaint not reported after start torque testing of projection welding nut.		What To Do : Process Audit							
W2 : Why Torque test for nut not carried out after projection welding ? A2 : Proper brackets holding fixture not available.		<div><div></div></div>		How To Do : BAL & Vendor process audit							
W3 : A3 :				Frequency : Monthly							
W4 : A4 :				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Root Cause Proper brackets holding fixture not available.											
Date : 19/12/2017											
Registered By : Mr Sachin Fargade											
Manager's Sign :											
----- BAL Prass and Fab Team -----											