

<input type="checkbox"/>	<b>Equipment :</b>		<b>Loss Type :</b>	Defect loss							<b>KAIZEN IDEA SHEET</b>
	<b>Department :</b>	Press & Fab	<b>Result :</b>	N	P	Q	C	D	S	M	
	<b>Cell :</b>	KTM side stand	<b>Type :</b>								
<b>Unit Name :</b> Press and Fab - Quality, Pune			<b>Operation :</b> U bkt round welding								<b>Kaizen ID : 3245</b>
<b>Kaizen Theme:</b> To eliminate KTM side stand welding defect.			<b>Idea :</b> Manual welding replace by welding SPM.								
<b>Problem / Present Status</b>			<b>Counter Measure</b>				<b>Benchmark :</b>		5		
Welding defect produced due to manual welding .			Manual welding replace by welding SPM.				<b>Target :</b>		0		
			<b>Start :</b>		10/12/2017		<b>Finished :</b>		10/12/2017		
<input type="checkbox"/>			<input type="checkbox"/>			<b>Note :</b>					
						<b>Team Members :</b>					
						1. Dhananjay Shitole			2. Omkar Patinge		
						3. Bhaskar Rathod			4.		
						5.			6.		
			<b>Benefits</b>								
<b>Why Why Analysis :</b>			<b>Result :</b>				<b>Kaizen Sustenance :</b>				
W1 : Why Welding defect at customer end. ? A1 : Welding done by manual method. W2 : Why Welding done by manual method. ? A2 : No provision of automation W3 : Why No provision of automation ? A3 : W4 : A4 :			Welding defect get eliminated after implementation of welding SPM.				What To Do :				
			<input type="checkbox"/>				How To Do :				
							Frequency :				
							<b>Cost Incurred For Making Kaizen :</b>				
			Material Cost		Labour Cost		Total				
			0.00		0.00		0.00				
			<b>Scope &amp; Plan For Horizontal Deployment :</b>								
			Equipmnet				Target		Status		
<b>Root Cause</b> No provision of automation											
<b>Date :</b> 21/12/2017											
<b>Registered By :</b> Mr Dhananjay Shitole											
<b>Manager's Sign :</b>											
----- BAL Prass and Fab Team -----											