

<div></div>	Equipment :		Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	Press & Fab	Result :	N	P	Q	C	D	S	M	
	Cell :	KTM side stand	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : U bkt round welding								
Kaizen Theme: To eliminate KTM side stand welding defect.			Idea : Manual welding replace by welding SPM.								
Problem / Present Status		Counter Measure			Benchmark :		5				
Welding defect produced due to manual welding .		Manual welding replace by welding SPM.			Target :		0				
					Start :		10/12/2017		Finished : 10/12/2017		
<div></div>	<div></div>				Note :						
					Team Members :						
					1. Dhananjay Shitole			2. Omkar Patinge			
					3. Bhaskar Rathod			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Welding defect at customer end. ?		<div></div>			What To Do :						
A1 : Welding done by manual method.					How To Do :						
W2 : Why Welding done by manual method. ?											
A2 : No provision of automation											
W3 : Why No provision of automation ?					Frequency :						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost						
A4 :		0.00									
Root Cause					Labour Cost						
No provision of automation					Total						
Date : 21/12/2017					0.00						
Registered By : Mr Dhananjay Shitole					0.00						
Manager's Sign :					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
----- BAL Prass and Fab Team -----											