

<div></div>	Equipment :		Loss Type :	Failure Loss							KAIZEN IDEA SHEET
	Department :	Press & Fab	Result :	N	P	Q	C	D	S	M	
	Cell :	Dominar head pipe	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : lock bkt welding								
Kaizen Theme: To eliminate customer complaints of welding missing of Dominar head pipe lock bkt.			Idea : Process flow change , eliminate tack welding & full welding doing on fixture.								
Problem / Present Status		Counter Measure			Benchmark :		2				
Earlier tack welding and then full welding of head pipe to lock bkt weld run doing on two different stages.		Tack welding operation eliminated & direct full welding of lock bkt to head pipe weld run started in fixture.			Target :		0				
					Start :		06/11/2017		Finished :		10/11/2017
<div></div>		<div></div>			Note :						
					Team Members :						
					1. Dhananjay Shitole		2. Omkar Patinge				
					3. D M Sonawane		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Full welding operation of lock bkt missing. ? A1 : Forgot to weld by welder W2 : Why Forgot to weld by welder ? A2 : Tack welding & full welding done on two separate stages. W3 : Why Tack welding & full welding done on two separate stages. ? A3 : As per Process flow W4 : Why As per Process flow ? A4 :		Weld run missing defect eliminated also customer complaints get zero. <div></div>			What To Do : Check daily						
					How To Do : checkpoint added in First Piece & In-process Inspection check sheet for lock bkt to head pipe weldin						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet				Target		Status
Root Cause As per Process flow											
Date : 21/12/2017											
Registered By : Mr Dhananjay Shitole											
Manager's Sign :											
----- BAL Prass and Fab Team -----											