

	Equipment :	Shell LH/RH and Gusset welding	Loss Type :	Motion Loss							KAIZEN IDEA SHEET	
	Department :	Press & Fabrication	Result :	N	P	Q	C	D	S	M		
	Cell :	K4 Muffler assembly	Type :									Kaizen ID : 3248
Unit Name : Press and Fab - Quality, Pune			Operation : K4 Silencer LH/RH shell & Gusset welding									
Kaizen Theme: To improve output / man			Idea :									
Problem / Present Status		Counter Measure			Benchmark :							
Output per man is less					Target :		10.3					
					Start :		05/07/2017		Finished :		08/07/2017	
					Note :							
					Team Members :							
					1. Sanjay S Adagale		2. Anil Dighe					
		3. D K Thorve		4. Ganesh Tangade								
		5.		6.								
		Benefits										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :					What To Do :							
A1 :												
W2 :					How To Do :							
A2 :												
W3 :					Frequency :							
A3 :					Cost Incurred For Making Kaizen :							
W4 :					Material Cost		Labour Cost		Total			
A4 :					0.00		0.00		0.00			
Root Cause					Scope & Plan For Horizontal Deployment :							
Date : 21/12/2017					Equipmnet		Target		Status			
Registered By : Mr Sanjay Adagale												
Manager's Sign :												
----- BAL Prass and Fab Team -----												