

<div></div>	Equipment :	Silencer leak test M/C.	Loss Type :	DIE / JIG / TOOL Loss							KAIZEN IDEA SHEET	
	Department :	Press and Fab - Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	Platina Silencer leak test - MMT, Pant nagar	Type :									Kaizen ID : 3251
Unit Name : Press and Fab - Quality, Pune			Operation : Platina silencer leakage testing									
Kaizen Theme: To reduce silencer leak test m/c spare cost.			Idea : To provide metallic block with small teflon resting pads.									
Problem / Present Status		Counter Measure			Benchmark :		Rs 5000/month					
At present we use Teflon block as resting pad for silencer during leak testing process. So frequently wear & tear of teflon blocks. So high spare cost		Teflon block is replaced with metallic block. Small teflon pads provided at contact point of silencer with metallic block.			Target :		Rs 350 /month					
					Start :		02/01/2018		Finished :		05/01/2018	
					Note :							
<div></div>		<div></div>			Team Members :							
					1. Mr. Pradeep s Patil				2. Mr. Kamal Kant			
					3. Mr. Kamalsingh Tomar				4.			
					5.				6.			
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why High spare cost. ?		Teflon block cost reduced from Rs 5000/month to Rs 350/month. <div></div>			What To Do : Check Wear of teflon rest pads.							
A1 : Continious resting block replacement												
W2 : Why Continious resting block replacement ?												
A2 : Heavy wear & tear of blocks												
W3 : Why Heavy wear & tear of blocks ?												
A3 : Teflon blocks used.												
W4 : Why Teflon blocks used. ?												
A4 :												
Root Cause					Frequency : Daily							
Teflon blocks used.					Cost Incurred For Making Kaizen :							
Date : 10/01/2018					Material Cost		Labour Cost		Total			
Registered By : Mr Pradeepkumar Patil					0.00		0.00		0.00			
Manager's Sign :					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
----- BAL Prass and Fab Team -----												