

✖	Equipment :	Powder coating process conveyor.	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	MATERIALS	Result :	N	P	Q	C	D	S	M	
	Cell :	KTM FRAME - SMAUTO - C	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : KTM frame powder coating operation (Electronic Orange)								
Kaizen Theme: To Reduce IHR / Customer complaint			Idea : To develop second source of E.orange powder.								
Problem / Present Status		Counter Measure			Benchmark :		400 / MONTH				
Problem of Uncover , Cissing defect in powder coating in M/s Akzonobel make		Second source M/s KNPL E.orange powder developed.			Target :		Zero				
					Start :		23/10/2017		Finished : 27/10/2017		
✖		✖			Note :						
					Team Members :						
					1. Mr. Satish R. Kale		2. Mr. SAYYAD				
					3. Mr. RAJMOHAN		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		Uncover & Cissing defect eliminated , IHR & Customer complaint - Zero.,			What To Do : To conduct audits frequently						
A1 :		Productivity improved.									
W2 :					How To Do : Through check sheet						
A2 :		✖									
W3 :					Frequency : Monthly						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 06/11/2017											
Registered By : Mr Satish Kale											
Manager's Sign :											
----- BAL Prass and Fab Team -----											