

<div></div>	Equipment :	K10 child parts powder coating process.	Loss Type :	Defect loss							KAIZEN IDEA SHEET	
	Department :	MATERIALS	Result :	N	P	Q	C	D	S	M		
	Cell :	Powder coating cell K10 - BADVE - K	Type :									Kaizen ID : 3253
Unit Name : Press and Fab - Quality, Pune			Operation :									
Kaizen Theme: To reduce IHR of K10 child parts			Idea : To develop second source of powder for PP Sprint matt black.									
Problem / Present Status		Counter Measure			Benchmark :							
In K10 child parts rewok @ 30 % for Rough , Cissing defect .		Second source developed as M/s KNPL			Target :							
					Start :		11/12/2017		Finished :		15/12/2017	
<div></div>		<div></div>			Note :							
					Team Members :							
					1. Mr.SR Kale				2. Mr.Nana Fadtare			
					3. Mr.SD Chipade				4.			
					5.				6.			
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		Rework of @ 30 % for Rough defect was reduced to < 2 %			What To Do : Periodic audit.							
A1 :												
W2 :					How To Do : In audit to obs. operation physically .							
A2 :		<div></div>										
W3 :					Frequency : Monthly							
A3 :					Cost Incurred For Making Kaizen :							
W4 :					Material Cost		Labour Cost		Total			
A4 :					0.00		0.00		0.00			
Root Cause					Scope & Plan For Horizontal Deployment :							
					Equipmnet				Target		Status	
Date : 27/12/2017												
Registered By : Mr Satish Kale												
Manager's Sign :												
----- BAL Prass and Fab Team -----												