	Equipment :	Powder coating process conveyor.		Loss Type :	Defect loss							**KAIZEN IDEA SHEET**	
✖	Department :	MATERIALS		Result :	N	P	Q	C	D	S	M		
	Cell :	POWDER COATING K10 H.bar BADVE - K		Type :								**Kaizen ID : 3254**	

Unit Name :	Press and Fab - Quality, Pune		Operation :	

Kaizen Theme:	To improve delivery of K10 H.bar PU Silky black powder coating	Idea :	To do new operation as application of 3M rubbing compound / polishing on Dust particle on K10 H.bar .

Problem / Present Status	**Counter Measure**	**Benchmark :**	
Due dust (Agglomerates) on H.bar after PC , Difficulty to feed line production.	Polishing operation on Dust defect implemented for K10 H.bar	**Target :**	
		Start : 02/02/2017	**Finished :** 22/02/2017
✖	✖	**Note :**	
		Team Members :	
		1.	2.
		3.	4.
		5.	6.
		Benefits	

Why Why Analysis :	**Result :**	**Kaizen Sustenance :**
W1 :	Inhouse rework for Dust became zero , Delivery improved to 100 %	What To Do : Periodic audit of process.
A1 :		
W2 :		
A2 :	✖	How To Do : At inspection stage
W3 :		
A3 :		Frequency : Monthly
W4 :		**Kaizen Sustenance**
A4 :		**Cost Incurred For Making Kaizen :**

Cost Incurred For Making Kaizen :		
Material Cost	Labour Cost	Total
		0

Scope & Plan For Horizontal Deployment :

Equipmnet	Target	Status

Root Cause	
Date :	10/10/2017
Registered By :	Mr Satish Kale
Manager's Sign :	

---------- BAL Prass and Fab Team ----------