

	Equipment :	servo single torch with eliptical and round weldi	Loss Type :	Speed Loss							KAIZEN IDEA SHEET
	Department :	Component Development	Result :	N	P	Q	C	D	S	M	
	Cell :	silencer	Type :								
Unit Name : Press and Fab - Component Development, Pune			Operation :								
Kaizen Theme: Elliptical and round welding run on single machine with single torch			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :						
					Start : 01/12/2017		Finished : 20/12/2017				
					Note :						
					Team Members :						
					1.		2.				
					3.		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do :						
A1 :											
W2 :					How To Do :						
A2 :											
W3 :					Frequency :						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :									0		
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 10/01/2018											
Registered By : Mr Bhimrao Kulkarni											
Manager's Sign :											
----- BAL Prass and Fab Team -----											