

	Equipment :	Hemming Tool	Loss Type :	DIE / JIG / TOOL Loss							KAIZEN IDEA SHEET
	Department :	Materials -QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Cargo door hemming	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : Cargo door hemming								
Kaizen Theme: To eliminate the hemming tool frequent brakages			Idea : Hemming tool design change								
Problem / Present Status		Counter Measure		Benchmark :		5000/month					
Frequent hemming tool breakages in cargo door (Hemming process)		Hemming tool design revised . Now 01 tool required /3 month against 07 tools/month		Target :		250/Month					
				Start :		10/01/2018		Finished :		22/11/2017	
				Note :							
				Team Members :							
				1. Mr. Nitin Shinde		2. Mr.RR More					
				3. Mr. Atul Pillare		4. Mr.Jadhav					
				5.		6.					
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Frequent hemming tool breakges ?		Now 01 tool required /3 month against 07 tools/month. Cost reduced from 15000/month to 250/month		What To Do : Check for tool cracks ,bend etc							
A1 :											
W2 : Overhang tool weight is more				How To Do : PM check							
A2 :											
W3 : As per design				Frequency : Weekly							
A3 : Old Design				Cost Incurred For Making Kaizen :							
W4 : Why Old Design ?				Material Cost		Labour Cost		Total			
A4 :				0.00		0.00		0.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
Old Design				Equipmnet				Target		Status	
Date : 10/01/2018											
Registered By : Mr Nitin Shinde											
Manager's Sign :											
----- BAL Prass and Fab Team -----											