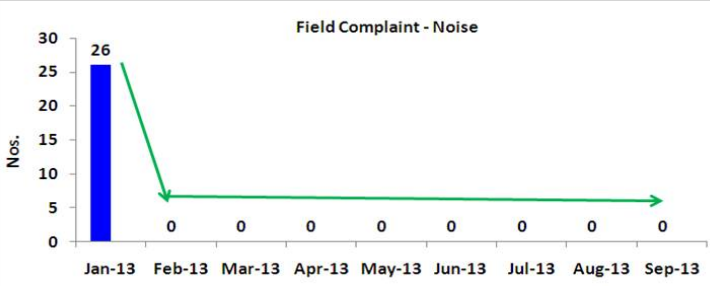
	Equipment :	wrapping M/C	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 500		
	Department :	Production	Result :	N	P	Q	C	D	S	M			
	Cell :	Post painting	Type :										
Unit Name :			100428 - BADVE AUTOCOMPS PVT LTD, Pune		Operation :							Glass wool wrapping	
Kaizen Theme:			To eliminate field complaint in silencer due to glass wool wrapping clearance dimensional error			Idea :			To Provide gap between glass wool and tail pipe to maintain dimension between tail pipe & wrapped glass wool.				
Problem / Present Status			Counter Measure				Benchmark :						
Glass wool wrapping on tail pipe with tight fitment leads to tail pipe holes choke up by carbon after use in field, creates noise in silencer			Glass wool wrapping operation change from tail pipe to shaft of OD 30mm. And then push the wool on tail pipe to avoid tight wrapping.				Target :		0				
							Start :	15/01/2013		Finished :	23/01/2013		
							Note :						
							Team Members :						
							1. Mr. V B Dhole		2. Mr. S S Shinde				
							3. Mr. S K Satav		4.				
							5.		6.				
							Benefits						
							C	Warranty debit cost zero for noise due to tail pipe chock up by carbon after sil. use Rs 0.00					
							Q	Eliminate warranty claim of noise due to tail pipe chock up by carbon after sil. use Nos 0.00					
Why Why Analysis :			Result :				Kaizen Sustenance :						
W1 : Why To eliminate field complaint of noise in silencer ? A1 : Noise in silencer after use W2 : Why Noise in silencer after use ? A2 : Tail pipe holes choke up by carbon W3 : Why Tail pipe holes choke up by carbon ? A3 : Glass wool tight wrapping on tail pipe W4 : Why Glass wool tight wrapping on tail pipe ? A4 : Glass wool directly wrap on tail pipe manually			Zero Field complaints from 26 nos/month for this defect phenomenon. 				What To Do : Audit by Supervisor How To Do : To be ensured Working of machine Frequency : Start of shift daily						
Root Cause							Cost Incurred For Making Kaizen :						
Glass wool directly wrap on tail pipe manually							Material Cost		Labour Cost		Total		
							6000.00		200.00		6200.00		
Date :			15/01/2013				Scope & Plan For Horizontal Deployment :						
Registered By :			Mr. D M Sonawane				Equipmnet		Target		Status		
Manager's Sign :			Mr. Arun Gawali				Wrapping M/C		25/10/2013		PROCESS		
----- Bajaj Auto Ltd. (Fabrication) -----													