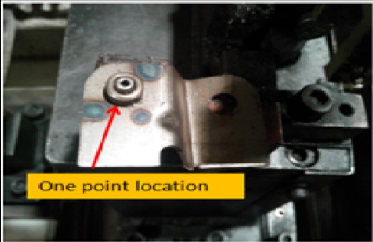

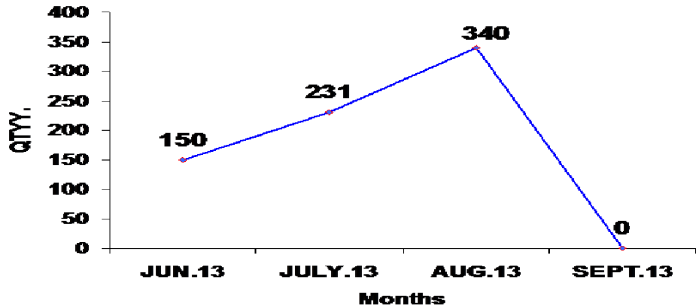
	Equipment :	WELDING FIXTURE OP 65	Loss Type :	Defect Loss							<b>KAIZEN IDEA SHEET</b>			
	Department	QUALITY	Result :	N	P	Q	C	D	S	M				
			Type :											
Cell : DISCOVER 125 ST FABRICATION FRAME.			Operation : OP 65 - Full Welding Rear Box Assy 2 ( FIXTURE A + B )											
Kaizen Theme: To Eliminate IHR defect of Air filter Relation not ok.			Idea : Two pin location block provide instated of One pin location block for Air filter bkt.											
Problem / Present Status		Counter Measure			Benchmark :		100% Rework for Air filter Dim 120 mm Undersize							
Air filter bkt LH/RH locating block having one pin location , beacuse of one pin location Air filter bkt LH/RH CD i.e.120 mm Undersize by 2 mm.		Two pin location block provided for Air filter bkt , 100% Air filter gauge qualify.			Target :		Zero Rework for Air filter Dim 120 mm U							
					Start :		20/09/2013		Finished : 25/09/2013					
					Note :									
					Team Members :									
					1. Mr.Jamdade		2. Mr.Lonkar							
					3. Mr.Patil Kishor		4. Mr.Bhoyer							
					5. Mr.Patil Sandeep		6.							
					Benefits									
Why Why Analysis :		Result :			Kaizen Sustenance :									
W1 : Air filter relation not ok A1 : Air filter bkt CD 120mm undersize W2 : Why Air filter bkt CD 120mm undersize ? A2 : Air filter bkt tilt weld W3 : Why Air filter bkt tilt weld ? A3 : Air filter bkt locating block one pin location. W4 : A4 :		Air filter relation gauge 100% qualify for CD 120MM  			What To Do : Fixture PM  How To Do : Air filter bkt locating pin drub screw tigthen  Frequency : Daily  Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>1600.00</td> <td>7200.00</td> <td>8800.00</td> </tr> </table>		Material Cost	Labour Cost	Total	1600.00	7200.00	8800.00		
Material Cost	Labour Cost	Total												
1600.00	7200.00	8800.00												
Root Cause Air filter bkt locating block one pin location.					Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"></td> </tr> </table>		Equipmnet	Target	Status					
Equipmnet	Target	Status												
Date : 20/09/2013 Registered By : Mr. Kishor Patil Manager's Sign : Mr. Kulkarni														
----- Bajaj Auto Ltd. -----														