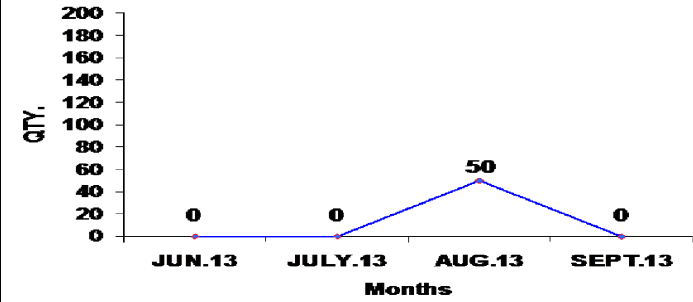


	Equipment :	Welding Fixture.	Loss Type :	Defect Loss							KAIZEN IDEA SHEET											
	Department	QUALITY	Result :	N	P	Q	C	D	S	M												
			Type :																			
Cell : DISCOVER 125 ST FABRICATION FRAME.			Operation : Brake switch bkt welding fixture.																			
Kaizen Theme: To Eliminate IHR defect of notch missing brake switch bkt welded.			Idea : Step pin to be provided to avoid notching missing bkt weld																			
Problem / Present Status		Counter Measure			Benchmark :		50 Nos															
Locating pin Dia 16mm given to brake switch bkt on welding fixture ,that time notch missing brake switch bkt also welding with stay bkt RH on welding		Locating pin modify , now bkt hole 16mm & notch 4 mm guide step pin provided for brake switch bkt welded with Stay bkt RH.			Target :		0															
					Start :		19/09/2013		Finished :		19/09/2013											
					Note :																	
					Team Members :																	
					1. Mr.Y.N.Bhoyer				2. Mr.I.D.Gaikwad													
					3. Mr.K.C.Patil				4. Mr.S.J.Patil													
					5. Mr.Karale				6. Mr.R.D.Tayade													
					Benefits																	
Why Why Analysis :		Result :			Kaizen Sustenance :																	
W1 : IHR defect of brake switch bkt notch missing welded with stay bkt. A1 : IHR defect of brake switch bkt notch missing welded with stay bkt. W2 : Why IHR defect of brake switch bkt notch missing welded with stay bkt. ? A2 : Brake switch bkt locating pin for Dia 16 mm on fixture W3 : Why Brake switch bkt locating pin for Dia 16 mm on fixture ? A3 : No provision for bkt notch missing bkt arrest W4 : Why No provision for bkt notch missing bkt arrest ? A4 : Round pin use for bkt locate on welding fixture.		Zero defect for IHR 			What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>						Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																				
0.00	0.00	0.00																				
Equipmnet	Target	Status																				
Root Cause Round pin use for bkt locate on welding fixture.																						
Date : 19/09/2013																						
Registered By : Mr. Kishor Patil																						
Manager's Sign : Mr. Kulkarni																						
----- Bajaj Auto Ltd. -----																						