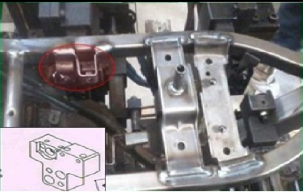

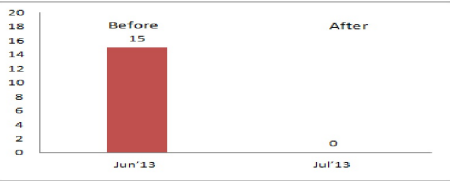
	Equipment :	Cluster	Loss Type :	Defect Loss							KAIZEN IDEA SHEET  Kaizen ID : 504												
	Department :	Quality	Result :	N	P	Q	C	D	S	M													
	Cell :	BM 100 robotic	Type :																				
Unit Name : 100121 - LUMAX AUTO TECHNOLOGIES LIMITED, Aurangabad			Operation : Cluster weldi g																				
Kaizen Theme: To eliminate customer complaint - Air filter fitment not possible			Idea : Location with orientation																				
Problem / Present Status		Counter Measure		Benchmark :		15																	
Air filter fitment not possible -Model BM100/150 Frame assembly		One point locating block replaced by two point locating block -(One pin for location and other for orientation)		Target :		0																	
				Start :		10/06/2013		Finished :		15/06/2013													
				Note :																			
				Team Members :																			
				1. Mr Amit Gour		2. Mr. Mayur Bhagate																	
3. Mr. Rahul Kumavat		4. Mr. Rrosaheb Bansode																					
5.		6.																					
Benefits																							
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Air filter fitment not possible ?  A1 : Air filter rear top bracket position varies in X and Z direction by 2 to 3 mm W2 : Why Air filter rear top bracket position varies in X and Z direction by 2 to 3 mm ? A2 : Only location and No orientation to air filter bracket top W3 : Why Only location and No orientation to air filter bracket top ? A3 : W4 : A4 :		Customer compliant trend for Air Filter Fitment Not Possible  		What To Do : Check pin wear our, bend , damage  How To Do : Check in PM, Pin bend -Check with Add on gauge  Frequency : JH- Daily ,PM- Weekly  Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>1000.00</td><td>200.00</td><td>1200.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	1000.00	200.00	1200.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
1000.00	200.00	1200.00																					
Equipmnet	Target	Status																					
Root Cause Only location and No orientation to air filter bracket top																							
Date : 10/06/2013																							
Registered By : Mr. Sachin Lahe																							
Manager's Sign : Mr. Hemant Sriwastava																							
----- Bajaj Auto Ltd. (Fabrication) -----																							