

	Equipment :	MANUALY	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 505
	Department :	FABRICATION	Result :	N	P	Q	C	D	S	M	
	Cell :	WINDSHIELD ASSLY REFL	Type :								
Unit Name : 111080 - METALMAN AUTO PVT LTD (UNIT-II), Aurangabad			Operation :								
Kaizen Theme: DIMN 962.00 NOT OK,WOODEN BLOCK BOTH SIDE TAPERED PROVIDED FOR MANUALY CORRECTING THE DIMN			Idea :								
Problem / Present Status		Counter Measure		Benchmark :							
				Target :							
				Start : 23/07/2013		Finished : 27/07/2013					
				Note :							
				Team Members :							
				1.		2.					
				3.		4.					
				5.		6.					
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :				What To Do :							
How To Do :											
Frequency :											
Cost Incurred For Making Kaizen :											
Material Cost				Labour Cost		Total					
						0					
Root Cause				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
Date : 23/07/2013											
Registered By : Mr. M P Keskar											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											