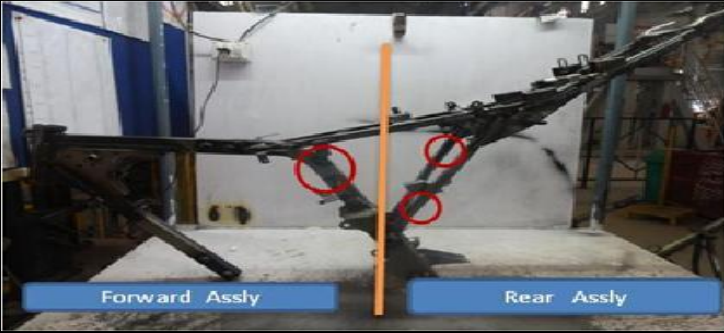
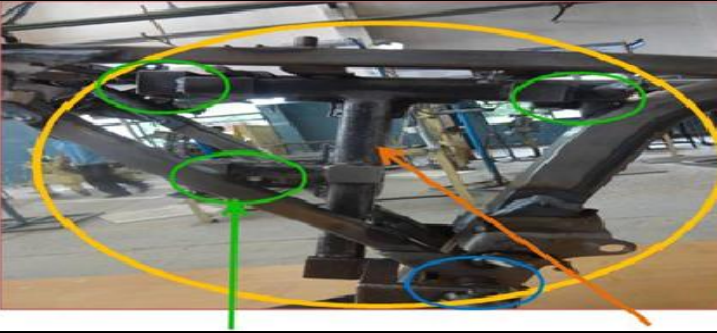

	Equipment :	Air filter Mtg	Loss Type :	Defect Loss							KAIZEN IDEA SHEET						
	Department	quality	Result :	N	P	Q	C	D	S	M							
			Type :														
Cell : Sprint line 135			Operation : Welding Assly														
Kaizen Theme: to eliminate customer complaint of air filter difficulty			Idea : Cluster wise welding of Air filter bkt														
Problem / Present Status			Counter Measure				Benchmark :		125								
Air filter mounting bkt -Dim X-143 mm observed 142 to145.57 mm			Providing the cluster wise welding fixture for Air filter bkt assy after rear and Fwd joining.				Target :		0								
							Start :	13/06/2013		Finished :	25/06/2013						
							Note :										
							Team Members :										
							1. Mr V P Neel		2. Mr Waghmare								
							3. Mr K M Ghayal		4.								
							5.		6.								
							Benefits										
							P	Out put Increases Nos 0.00									
							Q	IHR Reduces & customer complaint Zero Rs 0.00									
							C	IHR Cost Reduces Rs 0.00									
Why Why Analysis :			Result :				Kaizen Sustenance :										
W1 : Why To eliminate the custmor complant of Air filter diffcult. ? A1 : Air filter bkt X-dim 142 mm found 143 to 145.5mm W2 : Why Air filter bkt X-dim 142 mm found 143 to 145.5mm ? A2 : Variation in rear and fwd sub assly during joining W3 : Why Variation in rear and fwd sub assly during joining ? A3 : Individual bkt welded on rear and Fwd sub assly W4 : Why Individual bkt welded on rear and Fwd sub assly ? A4 :			EASY TO FITTMENT 				What To Do : PM as per Plan How To Do : Check the Pin,bush and block as per std on weekly basis. Frequency : PM Weekly Checking										
Root Cause Individual bkt welded on rear and Fwd sub assly							Cost Incurred For Making Kaizen :										
Date : 13/06/2013							<table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>4000.00</td> <td>2000.00</td> <td>6000.00</td> </tr> </table>					Material Cost	Labour Cost	Total	4000.00	2000.00	6000.00
Material Cost	Labour Cost	Total															
4000.00	2000.00	6000.00															
Registered By : Mr. A S Pawar							Scope & Plan For Horizontal Deployment :										
Manager's Sign : Mr. D T RANE			<table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"> </td> </tr> </table>					Equipmnet	Target	Status							
Equipmnet	Target	Status															
----- Bajaj Auto Ltd. -----																	