

	Equipment :	Spot Welding Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 507
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	Chaincase Case Fabrication	Type :								
Unit Name : 107851 - AUTOCOMP CORPORATION PANSE PVT LTD, Pune			Operation : Spot Welding								
Kaizen Theme: Elimination of Chain case mismatch problem			Idea : No operator Judgement								
Problem / Present Status		Counter Measure		Benchmark :		95					
Chaincase lower box dimn 33.5 mm observed 35 mm		Copper Guide Block Provided to eliminate operator judgement.		Target :		0					
				Start :		06/12/2011		Finished :		10/12/2011	
				Note :							
				Team Members :							
				1. Mr. Gaikwad				2. Mr. Boralkar			
				3. Mr. Bhalekar				4. Mr Doke			
				5. Mr Chavan				6.			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Chaincase mismatch problem in BAL ? A1 : Chaincase lower box dimn 33.5 mm observed 35 mm W2 : Why Chaincase lower box dimn 33.5 mm observed 35 mm ? A2 : Spotting of lower inner & outer by matching forming line W3 : Why Spotting of lower inner & outer by matching forming line ? A3 : No control on box formation W4 : Why No control on box formation ? A4 : Operator judgement		Chaincase mismatch problem eliminated		What To Do : To check the guide block provision availability. To check the dimension of guide block							
				How To Do : Visual Audit is carried out. Measurement of guide block							
				Frequency : Weekly							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Root Cause Operator judgement											
Date : 06/12/2011											
Registered By : Mr. Muthe											
Manager's Sign : Mr. P. M. Awasarikar											
----- Bajaj Auto Ltd. (Fabrication) -----											