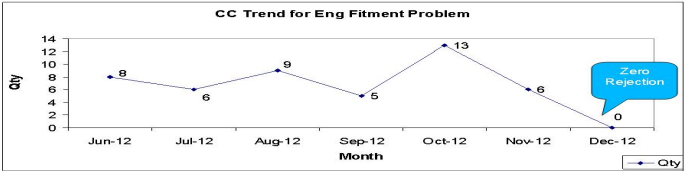
	Equipment :	Welding Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET	
	Department	Production	Result :	N	P	Q	C	D	S	M		
			Type :									
Cell :			Pulsar Fabrication Shop		Operation :							Robotic Welding
Kaizen Theme:			Elimination of Engine fitment problem due to spatter inside bushes.		Idea :							Masking provision to be provided
Problem / Present Status			Counter Measure			Benchmark :		13				
Spatter goes inside engine bushes while welding on different stages on line			Masking Provision Given. No Spatter inside bush.			Target :		0				
						Start :	10/12/2012		Finished :	15/12/2012		
						Note :						
						Team Members :						
						1. Mr. Satpute		2. Mr. Doke				
						3. Mr. Gaikwad		4. Mr. Bhosale				
						5. Mr. Sheikh		6.				
						Benefits						
Why Why Analysis :			Result :			Kaizen Sustenance :						
W1 : Why Engine fitment problem in BAL ? A1 : Engine bolt not passing inside engine hanger & lower bushes of frame W2 : Why Engine bolt not passing inside engine hanger & lower bushes of frame ? A2 : Spatter observed in engine hanger & lower bushes W3 : Why Spatter observed in engine hanger & lower bushes ? A3 : Spatter goes inside engine mtg bushes while welding at different stages on line W4 : Why Spatter goes inside engine mtg bushes while welding at different stages on line ? A4 : No masking provision to avoid spatter			Engine Fitment Problem due to spatter inside bush is eliminated. 			What To Do : To check the masking provision availability at all the defined stages. How To Do : Daily audit is carried out. Frequency : Daily						
Root Cause						Cost Incurred For Making Kaizen :						
No masking provision to avoid spatter						Material Cost		Labour Cost		Total		
						0.00		0.00		0.00		
Date :			10/12/2012			Scope & Plan For Horizontal Deployment :						
Registered By :			Mr. Muthe			Equipmnet		Target		Status		
Manager's Sign :			Mr. P. M. Awasarikar									
----- Bajaj Auto Ltd. -----												