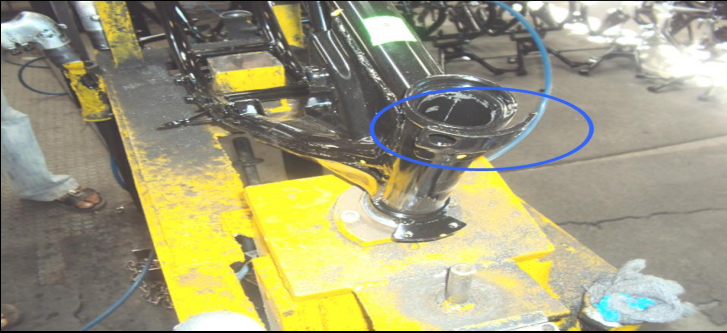
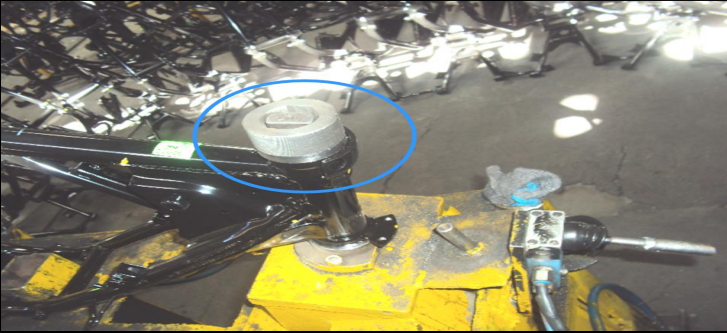


	Equipment :	Tapping Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 509
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	Pulsar Fabrication Shop	Type :								
Unit Name : 107851 - AUTOCOMP CORPORATION PANSE PVT LTD, Pune			Operation : Tapping								
Kaizen Theme: To eliminate steering lock bend problem at BAL for Pulsar 150 CC frame.			Idea : Proper Design								
Problem / Present Status		Counter Measure		Benchmark :		36					
Dimn 4.5 mm of the gap between head pipe & lock bkt obs 3 to 4.5 mm due to handling damage		Provision of detection pokayoke in the tapping fixture		Target :		0					
				Start :		02/05/2013		Finished :		18/05/2013	
				Note :							
				Team Members :							
				1. Mr. Gaikwad		2. Mr. Doke					
				3. Mr. Birajdar		4. Mr. Bhosale					
				5. Mr. Bankar		6.					
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Lock bkt with less gap going to customer ?		Lock bkt gap less detection 100%. No customer complaint.		What To Do : To check the detection pokayoke availability							
A1 : Inspection Skip											
W2 : Why Inspection Skip ?				How To Do : Daily Audit							
A2 : Inspection dependency on inspector											
W3 : Why Inspection dependency on inspector ?				Frequency : Daily							
A3 : Manual (Add on) inspection				Cost Incurred For Making Kaizen :							
W4 : Why Manual (Add on) inspection ?				Material Cost		Labour Cost		Total			
A4 : Poor Design				0.00		0.00		0.00			
Root Cause		 		Scope & Plan For Horizontal Deployment :							
Poor Design				Equipmnet		Target		Status			
Date : 02/05/2013											
Registered By : Mr. Muthe											
Manager's Sign : Mr. P. M. Awasarikar											
----- Bajaj Auto Ltd. (Fabrication) -----											