

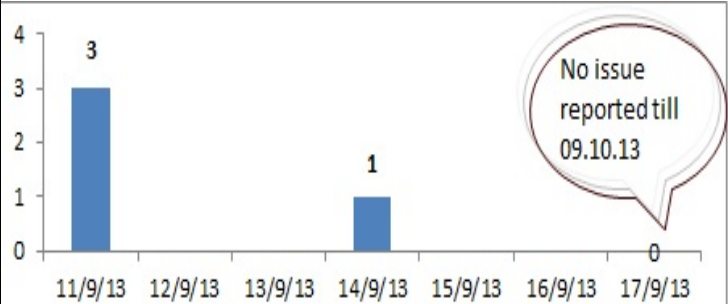
	<b>Equipment :</b>	Serration Marking SPM	<b>Loss Type :</b>		Defect Loss							<b>KAIZEN IDEA SHEET</b>  <b>Kaizen ID : 510</b>						
	<b>Department :</b>	Weld shop	<b>Result :</b>		N	P	Q	C	D	S	M							
	<b>Cell :</b>	Swing Arm Fabrication - Platina	<b>Type :</b>															
<b>Unit Name :</b>			108302 - NEEL AUTO PRIVATE LIMITED-Pantnagar,			<b>Operation :</b>							Serration marking on center axle bracket					
<b>Kaizen Theme:</b>			Implementation of fool proofing on serration marking SPM to avoid wrong side of serration marking			<b>Idea :</b>												
<b>Problem / Present Status</b>			<b>Counter Measure</b>				<b>Benchmark :</b>		Zero occurrence of phenomenon									
Possibility of serration marking in opposite side.			Fool proofing provided in serration marking SPM to avoid wrong side serration marking.				<b>Target :</b>		Zero occurrence of phenomenon									
							<b>Start :</b>		13/09/2013		<b>Finished :</b>		14/09/2013					
							<b>Note :</b>		Done									
							<b>Team Members :</b>											
							1. Ashish Srivastava		2. Vikas		3. Yashpal		4.		5.		6.	
							<b>Benefits</b>											
							Q Wrong side serration marking phenomenon eliminated Nos 0.00											
<b>Why Why Analysis :</b>			<b>Result :</b>				<b>Kaizen Sustenance :</b>											
W1 : Why Possibility for wrong side serration marking on SPM ? A1 : Swing arm can be placed in serration marking SPM in upside down position W2 : Why Swing arm can be placed in serration marking SPM in upside down position ? A2 : No fool proofing provided in serration marking SPM W3 : A3 : W4 : A4 :			Wrong side serration marking phenomenon eliminated.  				What To Do : Daily monitoring of Poka Yoke  How To Do : Daily monitoring by poka Yoke verification sheet  Frequency : Daily  <b>Cost Incurred For Making Kaizen :</b> <table border="1"> <thead> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> </thead> <tbody> <tr> <td>200.00</td> <td>100.00</td> <td>300.00</td> </tr> </tbody> </table>						Material Cost	Labour Cost	Total	200.00	100.00	300.00
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<b>Root Cause</b>							<b>Scope &amp; Plan For Horizontal Deployment :</b>											
No fool proofing provided in serration marking SPM							<table border="1"> <thead> <tr> <th>Equipmnet</th> <th>Target</th> <th>Status</th> </tr> </thead> <tbody> <tr> <td colspan="3" style="height: 100px;"></td> </tr> </tbody> </table>						Equipmnet	Target	Status			
Equipmnet	Target	Status																
<b>Date :</b>																		
<b>Registered By :</b>																		
<b>Manager's Sign :</b>																		
----- Bajaj Auto Ltd. (Fabrication) -----																		