

<div></div>	Equipment :	Cap welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	Inner tube assly	Type :								
Unit Name : 100189 - BADVE ENGINEERING LIMITED,			Operation : Manual Co2 welding								
Kaizen Theme: To prevent EFR & Warranty due to noise phenomena. Model-Disco 125 silencer Assly			Idea : Easy Approach for Tack Welding.								
Problem / Present Status		Counter Measure			Benchmark :		2				
Cap tack welding given away, connecting tube & cap weld joint distracted in field.		1) To prevent given away tack & good welding fusion , torch approach change to inclined position 2) Fixture with bearing locator made for the same			Target :		0				
					Start :		28/08/2012		Finished : 29/08/2012		
					Note :		Done				
					Team Members :						
					1. UM MADNE			2. DN RAUT			
					3. SP SHINDE			4. A S WASEEM			
					5. B D RATHOD			6.			
					Benefits						
					C		Silencer scarp cost reduced Rs 3200.00				
					Q		Potential EFR & Warranty complaint eliminated Rs 0.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Silencer noise ? A1 : Connecting tube cap welding joint distracted in field W2 : Why Connecting tube cap welding joint distracted in field ? A2 : Welding tack given away W3 : Why Welding tack given away ? A3 : Difficult approach for tack welding W4 : A4 :		Warranty rejection qty reduced from 02 nos to Zero till date.			What To Do : Inspection of stopper size once in a week, Oiling of bearing on daily basis.  How To Do : Both point added in JH check sheet.  Frequency : Daily						
Root Cause Difficult approach for tack welding					Cost Incurred For Making Kaizen :						
Date : 28/08/2012					Material Cost		Labour Cost		Total		
Registered By : Mr. B D Rathod					500.00		200.00		700.00		
Manager's Sign : Mr. D T RANE					Scope & Plan For Horizontal Deployment :						
					Equipmnet			Target		Status	
					Cap welding			01/09/2012		COMPLETE	
----- Bajaj Auto Ltd. (Fabrication) -----											