

	Equipment :	Bending Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 513
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Half Frame	Type :								
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : Bending								
Kaizen Theme: To eliminate In House rejection of bottom reinforcement assly.			Idea : Holding to overhang area								
Problem / Present Status		Counter Measure			Benchmark :		84/Month				
Bottom reinforcement damage during bending operation.		providing support to bottom reinforcement overhang area at rear bottom side.			Target :		Zero				
					Start :		18/08/2013		Finished :		18/08/2013
					Note :						
					Team Members :						
					1. Mr. Narwade KG				2. Mr. Khairnar UR		
					3.				4.		
					5.				6.		
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		No Damage During Bending Operation			What To Do : Check weld joint pipe to base plate .						
A1 :											
W2 :					How To Do : visual						
A2 :					Frequency : Once in month						
W3 :					Cost Incurred For Making Kaizen :						
A3 :					Material Cost		Labour Cost		Total		
W4 :					50.00		10.00		60.00		
A4 :					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Root Cause											
Date : 18/08/2013											
Registered By : Mr. A S Pawar											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. (Fabrication) -----											

