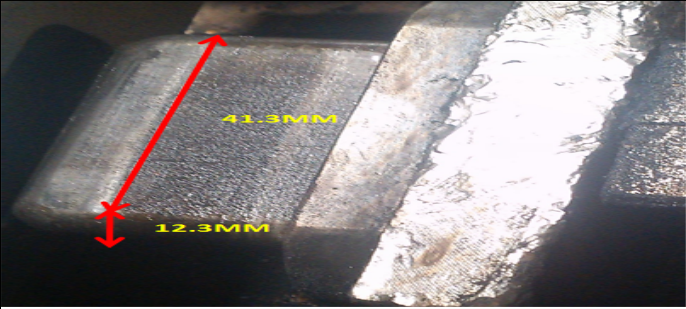
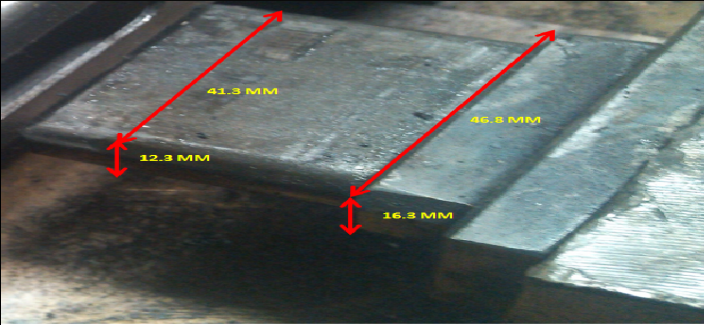
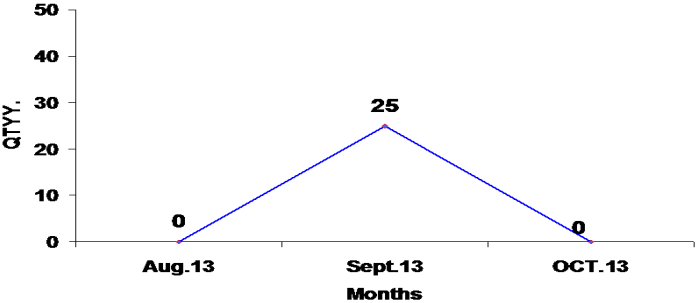


	Equipment :	Welding Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 514
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	DISCOVER-M Swing Arm Assly(FABRICATION).	Type :								
Unit Name : 111420 - S M AUTO ENGINEERING PVT LTD-Waluj, Aurangabad			Operation : OP-10(Swing arm tube LH/RH & Gusset) welding Fixture.								
Kaizen Theme: To Eliminate IHR defect of wrong tube weld (LH tube weld to RH) on RH side.			Idea :								
Problem / Present Status		Counter Measure			Benchmark :		25 NOS				
Discover-M Swing - LH side (Big Slot) tube weld to RH side.		Step guide(12.3 X 41.3mm,16.3 X 46.8mm) block provided with magnetic cylinder & reed switch.			Target :		0				
					Start :		06/10/2013		Finished : 07/10/2013		
					Note :						
					Team Members :						
					1. Mr.S.L.Narkhede (K		2. Mr.B.U.Jamdhade (Wo				
					3. Mr.Lonkar		4. Mr. Anand Bhadane				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		Achived Zero defect for IHR			What To Do : Step pin condition free from Loose / Bend / Damage- Fixture Maintenacne.						
A1 :					How To Do : Allenky / Visual						
W2 :											
A2 :					Frequency : Daily start of Shift						
W3 :					Cost Incurred For Making Kaizen :						
A3 :					Material Cost		Labour Cost		Total		
W4 :					300.00		600.00		900.00		
A4 :					Scope & Plan For Horizontal Deployment :						
Root Cause					Equipmnet		Target		Status		
Date : 06/10/2013											
Registered By : Mr. Kishor Patil											
Manager's Sign : Mr. Kulkarni											
----- Bajaj Auto Ltd. (Fabrication) -----											