

	Equipment :	Spot welding machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 516
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Fab 1	Type :								
Unit Name : 105139 - KESHARDEEP PRESSINGS, Aurangabad			Operation : Bkt Spot welding								
Kaizen Theme: To eliminate CC of G S Cover			Idea : Poka Yoke								
Problem / Present Status		Counter Measure		Benchmark :		6					
Bkt. Position Reverse to G S Cover		Providing Plate at locating notch to prevent reverse location		Target :		0					
				Start :		07/07/2013		Finished :		08/07/2013	
				Note :							
				Team Members :							
				1. Mr. Tambe				2. Mr. A Marodkar			
				3. Mr. S Bramhat				4.			
				5.				6.			
				Benefits							
				Q		IHR and Customer complaint Zero Nos 0.00					
				C		IHR cost reduction Rs 300.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Bkt Position Reverse to G S Cover ?		Customer Complaint Zero		What To Do : Check for plate bend and damage							
A1 : Bkt reversely spot welded in welding fixture				How To Do : Visual inspection							
W2 : Why Bkt reversely spot welded in welding fixture ?				Frequency : Per Month							
A2 : Bkt reversely located in welding fixture				Cost Incurred For Making Kaizen :							
W3 : Why Bkt reversely located in welding fixture ?				Material Cost		Labour Cost		Total			
A3 : Poka possibility in Bkt location				5.00		20.00		25.00			
W4 : Why Poka possibility in Bkt location ?				Scope & Plan For Horizontal Deployment :							
A4 :				Equipmnet		Target		Status			
Root Cause											
Poka possibility in Bkt location											
Date : 07/07/2013											
Registered By : Mr. Santosh Bramhat											
Manager's Sign : Mr. Pratik Kankariya											
----- Bajaj Auto Ltd. (Fabrication) -----											

