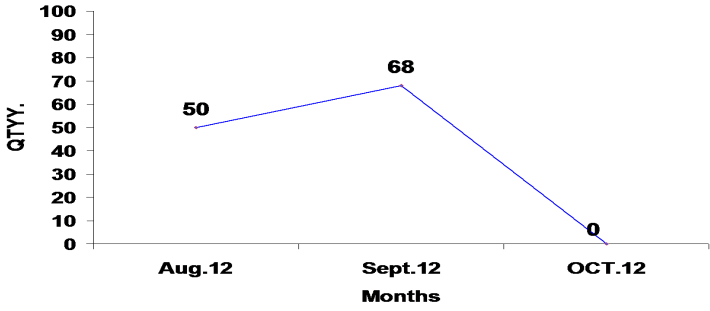
	<b>Equipment :</b>	Oil seal Pressing	<b>Loss Type :</b>	Defect Loss							<b>KAIZEN IDEA SHEET</b>  <b>Kaizen ID : 521</b>					
	<b>Department :</b>	QUALITY	<b>Result :</b>	N	P	Q	C	D	S	M						
	<b>Cell :</b>	DISCOVER MX- 125ST SWING ARM	<b>Type :</b>													
<b>Unit Name :</b> 111420 - S M AUTO ENGINEERING PVT LTD-Waluj, Aurangabad			<b>Operation :</b> Oil seal fitment stage													
<b>Kaizen Theme:</b> To Eliminate Customer Complaint of Oil seal open in Discover MX 125ST Swing arm			<b>Idea :</b> Oil seal pressing to be shifted on Pneumatic pressing instated of Manual pressing.													
<b>Problem / Present Status</b>		<b>Counter Measure</b>		<b>Benchmark :</b>		60										
Discover 125ST swing arm , All 4 Nos. oil seal fitment by Manual. Due to that Oil seal geeting open while transit from SMA to BAL.		All 4 Nos Oil seal pressing started on Penumatic with holding time 5 Sec. ( Timer provided ) Now oil seal fully fitted into Pivot Bush.		<b>Target :</b>		0										
				<b>Start :</b>		06/10/2012		<b>Finished :</b>		10/10/2012						
				<b>Note :</b>												
				<b>Team Members :</b>												
				1. K.C.Patil		2. S.S.Lonkar										
				3. B.B.Nakhate		4.										
				5.		6.										
				<b>Benefits</b>												
<b>Why Why Analysis :</b>		<b>Result :</b>		<b>Kaizen Sustenance :</b>												
W1 : Oil seal open from Pivot bush A1 : Oil seal fitment loose into pivot bush W2 : Why Oil seal fitment loose into pivot bush ? A2 : Oil seal not press fully into pivot bush W3 : Why Oil seal not press fully into pivot bush ? A3 : Oil seal pressing by Manual W4 : A4 :		Zero defect for CC  		What To Do : PM  How To Do : JH  Frequency : DAILY  <b>Cost Incurred For Making Kaizen :</b> <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>1000.00</td> <td>0.00</td> <td>1000.00</td> </tr> </table>		Material Cost	Labour Cost	Total	1000.00	0.00	1000.00					
Material Cost	Labour Cost	Total														
1000.00	0.00	1000.00														
<b>Root Cause</b> Oil seal pressing by Manual				<b>Scope &amp; Plan For Horizontal Deployment :</b>												
<b>Date :</b> 06/10/2012				Equipmnet		Target		Status								
<b>Registered By :</b> Mr. Kishor Patil																
<b>Manager's Sign :</b> Mr. Kulkarni																
----- Bajaj Auto Ltd. (Fabrication) -----																