Department Frame Production Result : N P Q C D S M KAIZEN IDEA SHEET Cell : K1 Frame Call Operation : welding Operation : welding Kaizen Theme: To change the design of clamping from manual to pneumatic. Benchmark : 15 noc/day Probem / Present Status Counter Measure Benchmark : 15 noc/day To clauge the design of clamping from manual to pneumatic. Regiction of lock bracket position shift in *Y* axis at stage F-10. Daily providing pneumatic clamping for locating the Benchmark : 15 noc/day With Why Analysis : Lock bracket position shift in *Y* axis at stage F-10. Daily Providing pneumatic clamping for locating the Team Members : 1. With Why Analysis : Result : Result : Result : Result : Result : Result : Ne to : Image is : With Why Analysis : Result : Re	Mathé Perinte Production Result : N P Q C D S M KAIZEN IDEA SHEET : K1 Frame Coll Operation : wolding	S BAJAJ	Equipment :	SPM F-10	Loss Type : Defect Loss													
End : K1 Frame Cell Operation : welding istains Theme: To eliminate rejection of lock bracket position shift Idea : To change the design of clamping from manual to pneumatic. roblem / Present Status Ecounter Measure providing pneumatic clamping for locating the Benchmark : 16 nox/dsy. gencion dry. 15 nos. providing pneumatic clamping for locating the Target : Target : Image: 1208/2013 Finished : 16/08/2013 Wole : Locate / Base Abst : Development / Present Status Exerct : Target : Image: 1208/2013 Finished : 16/08/2013 Wole : Locate / Base Abst : Exerct : Target : Image: 1208/2013 Finished : 16/08/2013 Wole : Locate / Base Abst : Exerct : Target : Image: 1208/2013 Finished : 16/08/2013 With in cruce Location of lock bracket ? Exerct : Result : Result : Result : Image: 28 nos. 0.250 nos./shift. Nos 15.00 C C C C cont rejection is saved from Ras.200: to R. 0: Nos 30.00 Mr. Why Analysis : Result : Result : Result : Image: 28 nos. 0.250 nos./shift. Nos 15.00 C C cont rejection is sav	Image: Signal State Coll Operation: weiding Idea: To drimine Coll Idea: To drimine design of damping from manual to preumatic. Idea: To drimine to design of lock bracket position shift Idea: To drimine to design of damping from manual to preumatic. Idea: To drimine to design of lock bracket position shift in "Y" axis at stage F-10. Daily Image: Im		Department	Frame Production		Result :	N	Р	Γ	Q C	D	S	М	KAIZEN IDEA SHE				
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