


	Equipment :	Flight Bar	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 530
	Department :	Maintenance	Result :	N	P	Q	C	D	S	M	
	Cell :	Electroplating	Type :								
Unit Name : 100211 - UMASONS AUTO COMPO PVT LTD, Aurangabad			Operation : Electroplating								
Kaizen Theme: To minimize yellow, burning and Peel off defects			Idea : Change the design of V black								
Problem / Present Status		Counter Measure		Benchmark :		15%					
Wrong design of V Block		V block design change (Compact V black made instead of allignment of 2 heads)		Target :		0					
				Start :		09/09/2013		Finished :		10/09/2013	
				Note :							
				Team Members :							
				1. Satish Kangare		2. Arjun Lahane					
3. Pradip Nikam		4. Bhausahab Ambhore									
5. Sanklesh Bichare		6. Mukesh Patil									
Benefits											
C		Total rework cost minimized Rs 0.00									
Q		No customer complaint of Yellow, peel off and Burning Rs 0.00									
M		No need to PM Rs 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Yellow, Burning and Peel off defects ? A1 : In-adequate current density W2 : Why In-adequate current density ? A2 : Loose contact between flight bar and V block W3 : Why Loose contact between flight bar and V block ? A3 : Loose contact between 2 heads of Male V block W4 : Why Loose contact between 2 heads of Male V block ? A4 : Allan bolting to heads of V block		No yellow, burning and peel off observed due to V block alignment problem 		What To Do : Check by Chemist							
Root Cause Wrong designed				How To Do : Check sheet							
Date : 09/09/2013				Frequency : Once/Week							
Registered By : Mr. Rahul Deshpande				Cost Incurred For Making Kaizen :							
Manager's Sign : Mr. Nyayadhish											
----- Bajaj Auto Ltd. (Fabrication) -----				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			