BAJAJ	Equipment :	Flight Bar	Los	ss Type :	Defect	Loss						KAIZEN IDEA SHEET						
Distinctly Akend	Department :	Maintenance			sult :	N I		Q	С	D	S	М						
protractly expean	Cell :	Electroplating		Тур										Kaize	en ID : 53)		
Unit Name :	100211 - UMASONS AUTO	O COMPO PVT LTD, Aurang	abad		Opera	tion :	Elect	troplating	9									
Kaizen Theme: To minimize yellow, burning and Peel off defects					Chang	e the c	esign o	esign of V black										
Problem / Present Status			Counter Measure					Benchmark: 15%										
Wrong design of V Block			V block design change (Compact V black made instead of allignment of 2 heads)			² Ta	Target :				0							
			incudy,				St	art :		09/09/2	:013		Finisl	ed :	10/09/2	2013		
	0	TAX TO SE		6			No	ote :										
100							Те	eam Me	nbers	s:								
							1.	Satish I	Kangaı	re			2. Arjı	n Lahane				
							3.	3. Pradip Nikam				4. Bhausaheb Ambhore						
							5.	Sankles	h Bich	nare			6. Mu	esh Patil				
100	MITE!	1		91. 3	6			enefits										
								Total										
		-21				- 0	C					Yellow	, peel off	and Burnii	ng Rs 0.00)		
The second secon			Para di					M No need to PM Rs 0.00 Kaizen Sustenance :										
Why Why Analysis			Pagulé :	and the second	-	-					0.00							
Why Why Analysis: W1: Why Yellow, Bu			Result: No vellow, burning and peel off observed due	to V block	k alignment	t proble	Ka	aizen Sı	ıstena	nce :		ist						
W1 : Why Yellow, Bu	rning and Peel off defects ?		Result : No yellow, burning and peel off observed due	to V block	k alignmen	t proble	Ka		ıstena	nce :		ist						
W1 : Why Yellow, Bu	rning and Peel off defects ? ent density			to V block	k alignment	t proble	Ka em W	aizen Su /hat To [istena Do : Ch	ance : heck by	Chem	ist						
W1 : Why Yellow, Bu A1 : In-adequate curr W2 : Why In-adequat	rning and Peel off defects ? ent density e current density ?	?		to V block	k alignmen	t proble	Ka em W	aizen Sı	istena Do : Ch	ance : heck by	Chem	ist						
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