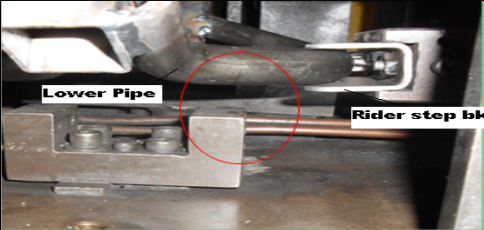
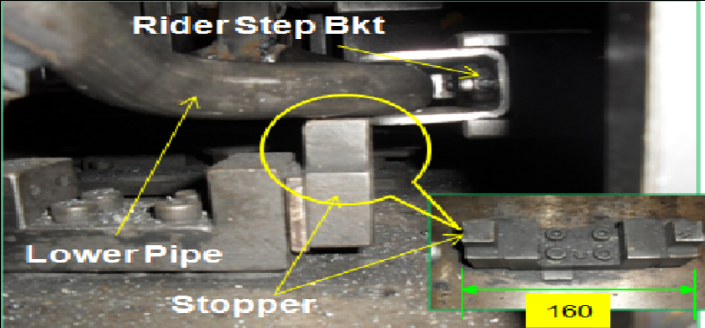
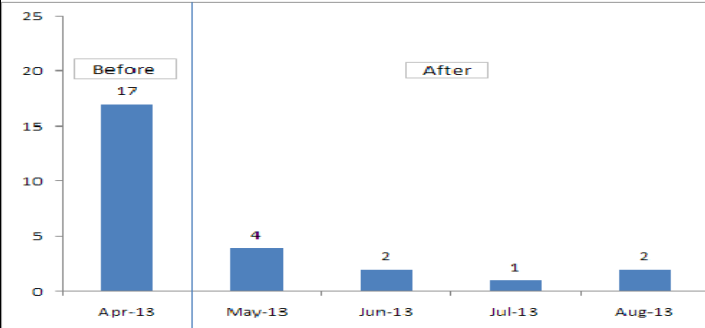
	Equipment :	Gusset Assly	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	BM 100/150 Robotic	Type :								
Unit Name : 100121 - LUMAX AUTO TECHNOLOGIES LIMITED, Aurangabad			Operation : Rider Step Assly								Kaizen ID : 532
Kaizen Theme: To reduce inhouse defect of Rider Step not qualifying to relation gauge			Idea : Resting to lower pipe								
Problem / Present Status		Counter Measure		Benchmark :		17					
Rider Step of BM 100/150 Frame Assly not qualifying to relation gauge		Resting to lower pipe provided on fixture		Target :		0					
				Start :		07/01/2013		Finished :		19/04/2013	
				Note :							
				Team Members :							
				1. Mr. Raosaheb Bansode		2. Mr. Rahul Kumawat					
				3. Mr. Pushkar Vaidya		4. Mr. Mayur Bagate					
				5.		6.					
Benefits				C		Cost of poor quality reduced by Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Rider Step not qualifying to relation gauge ? A1 : Rider Step Bkt position varies in 'X' & 'Z' direction by 1 to 2 mm W2 : Why Rider Step Bkt position varies in 'X' & 'Z' direction by 1 to 2 mm ? A2 : Lower pipe shift in 'Z' direction W3 : Why Lower pipe shift in 'Z' direction ? A3 : No resting to lower pipe in fixture W4 : Why No resting to lower pipe in fixture ? A4 :		IHR trend -Rider Step of BM 100/150 Frame Assly not qualifying to relation gauge		What To Do : No spatter on resting block, No loose, No wear out							
				How To Do : Spatter cleaning , Retighting of block,(JH) Block dimesions inspection (PM)							
Root Cause				Frequency : JH - Daily, PM -weekly							
No resting to lower pipe in fixture				Cost Incurred For Making Kaizen :							
Date : 07/01/2013				Material Cost		Labour Cost		Total			
Registered By : Mr. Sachin Lahe				1000.00		300.00		1300.00			
Manager's Sign : Mr. Hemant Sriwastava				Scope & Plan For Horizontal Deployment :							
----- Bajaj Auto Ltd. (Fabrication) -----				Equipmnet		Target		Status			