

	Equipment :	Pneumatic gun	Loss Type :	Defect Loss							KAIZEN IDEA SHEET  Kaizen ID : 539												
	Department :	QA	Result :	N	P	Q	C	D	S	M													
	Cell :	JL Pipe A Assy fitment	Type :																				
Unit Name : 107350 - S M AUTO ENGINEERING PVT LTD-Mhalunge, Pune			Operation : Cat shield Fitment																				
Kaizen Theme: To Eliminate Paint Scratch Mark on JL CAT Shield			Idea :																				
Problem / Present Status		Counter Measure		Benchmark :		184 no's																	
Paint Scratch Marks on cat shield during Handling after painting		Trolleys provided to kept shield painting hangers after painting instead off keeping the painted shields in bins. fitment operator directly pick the		Target :		0																	
		 		Start :		13/12/2012		Finished :		15/12/2012													
				Note :																			
				Team Members :																			
				1. Mr. S K Kulkarni		2. Mr. S P Khandare																	
				3. Mr. Vijay Hundekar		4. Mr. Sayyad																	
				5.		6.																	
				Benefits																			
				C		Bin Cost Rs 10000.00																	
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Paint scratches on pipe A assy ? A1 : During handling of shield . W2 : Why During handling of shield . ? A2 : Rubbing with Bin partition W3 : Why Rubbing with Bin partition ? A3 : No provision to avoid contact. W4 : Why No provision to avoid contact. ? A4 :		Cat shield Paint Scratch Marks Eliminated  		What To Do : Trolley Maintenance  How To Do : Check sheet  Frequency : Weekly  Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause No provision to avoid contact.																							
Date : 13/12/2012																							
Registered By : Mr. D K Thorve																							
Manager's Sign : Mr Shivakumar																							
----- Bajaj Auto Ltd. (Fabrication) -----																							