Production Pro	X128/1077	Equipment :	Robotic Spot welding mach	ine		Loss Type :	Defect	Loss										
Type	S BATAT					-		Τ	0 0			<u>Г</u> м	-					
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Masking position changed from face to mouth please to the musting as per set from the face to mouth please t	Call	atio room body coll				Type:	1000	rotion :		Front nonal	to 75 n	anal anat :	ualdina.					
Problem / Present Status Provide masking on Mouth piece OD. Target :																		
Provide masking on Mouth piece OD. Target:	Kaizen Theme: To el	liminate CC of part			Idea: Masking position changed from face to mou							h piece	piece OD.					
Start	Problem / Present Status	s	Counter Measure					Benchma	Benchmark: 3									
Note :	Leakage at Mouth piece not detected.			Provide masking on Mouth piece OD.						Target :			0	0				
Team Members : 1. Mr. Dandalo N J								Start :	Start : 12/12/2012		Finished :	Finished: 19/09/2013						
Mr. Dandale N J 2. Mr. Butter 1. Mr. Danda							100	Note :				-						
Miny Why Analysis : Result : Sale Sustenance : Sale Sustenance : Sale Sustenance : Sale Sustenance : Sale	Valley							Team Members :										
Many Way Analysis Result	-	100		-				1. Mr. Dandale N J			2. Mr. Bhombe							
Result :		-					3. Mr. Pardhi K U				4.							
With Why Analysis: W1: Why Leakage at mouth piece not detected.? A1: Sealing area leakage W2: Why Sealing area leakage? A2: Masking done on face (Wrong design) W3: Why Masking done on face (Wrong design)? A3: W4: A4: A4: Before Before After Root Cause Masking done on face (Wrong design) Date: 12/12/2012 Registered By: Mr. Rajkumar Kolhe Manager's Sign: Mr. At Trivedi Rout Cause Masking done on face (Wrong design) Mr. At Trivedi Rout Cause Masking done on face (Wrong design) Mr. At Trivedi Rout Cause Masking done on face (Wrong design) Mr. At Trivedi Rout Cause Masking done on face (Wrong design) Mr. At Trivedi Rout Cause Masking done on face (Wrong design) Mr. At Trivedi Rout Cause Masking done on face (Wrong design) Mr. At Trivedi Rout To Do: Change the masking as per set frequency: What To Do: Change the masking as per set frequenc		Minds of the last					5.				6.	6.						
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