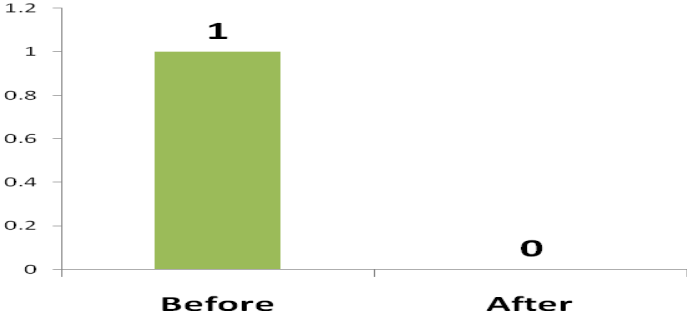
	<b>Equipment :</b>	Robotic Spot welding machine	<b>Loss Type :</b>	Defect Loss							<b>KAIZEN IDEA SHEET</b>						
	<b>Department</b>	Production	<b>Result :</b>	N	P	Q	C	D	S	M							
			<b>Type :</b>														
<b>Cell :</b> Robotic rear body cell			<b>Operation :</b> Front panel to 75 panel spot welding														
<b>Kaizen Theme:</b> To eliminate CC of part mismatch			<b>Idea :</b> Masking position changed from face to mouth piece OD.														
<b>Problem / Present Status</b>		<b>Counter Measure</b>		<b>Benchmark :</b>		3											
Leakage at Mouth piece not detected.		Provide masking on Mouth piece OD.		<b>Target :</b>		0											
				<b>Start :</b>		12/12/2012		<b>Finished :</b>		19/09/2013							
				<b>Note :</b>													
				<b>Team Members :</b>													
				1. Mr. Dandale N J				2. Mr. Bhombe									
				3. Mr. Pardhi K U				4.									
				5.				6.									
				<b>Benefits</b>													
<b>Why Why Analysis :</b>		<b>Result :</b>		<b>Kaizen Sustenance :</b>													
W1 : Why Leakage at mouth piece not detected. ? A1 : Sealing area leakage W2 : Why Sealing area leakage ? A2 : Masking done on face (Wrong design) W3 : Why Masking done on face (Wrong design) ? A3 : W4 : A4 :		Eliminate Customer complaint  		What To Do : Change the masking as per set frequency.  How To Do : Replace the masking  Frequency : As per frequency  <b>Cost Incurred For Making Kaizen :</b> <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total															
0.00	0.00	0.00															
<b>Root Cause</b> Masking done on face (Wrong design)				<b>Scope &amp; Plan For Horizontal Deployment :</b> <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td></td> <td></td> <td></td> </tr> </table>								Equipmnet	Target	Status			
Equipmnet	Target	Status															
<b>Date :</b> 12/12/2012																	
<b>Registered By :</b> Mr. Rajkumar Kolhe																	
<b>Manager's Sign :</b> Mr A K Trivedi																	
----- Bajaj Auto Ltd. -----																	