

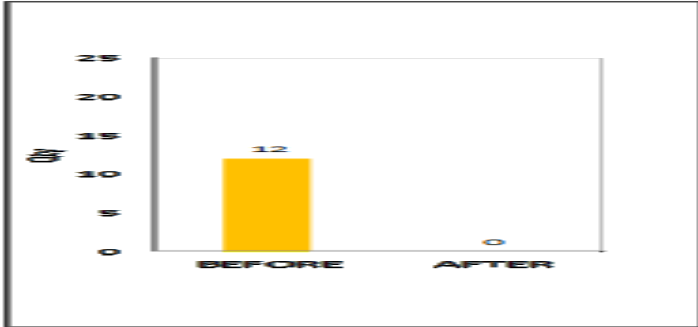
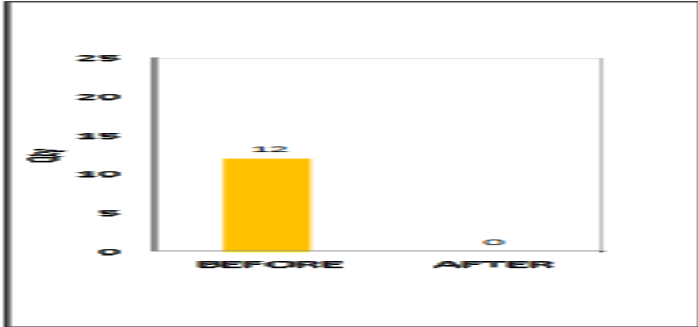
	Equipment :	PACKING	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 546						
	Department :	PRODUCTION	Result :	N	P	Q	C	D	S	M							
	Cell :	POSTPLATING	Type :														
Unit Name : 100189 - BADVE ENGINEERING LIMITED,			Operation : PACKING														
Kaizen Theme: TO PREVENT DENT & DAMAGE ON MUFFLER DURING PACKING			Idea : DEDICATED HANDLING STAND FOR PACKING														
Problem / Present Status		Counter Measure		Benchmark :		12											
TO PREVENT DENT & DAMAGE ON MUFFLER WHILE PACKING IN BUBBLE BAG		PROVIDED HANDLING STAND WITH AIR BLOW PROVISION FOR PACKING		Target :		0											
				Start :		01/09/2012		Finished :		15/09/2012							
				Note :													
				Team Members :													
				1. U M MADNE		2. M C KULKARNI											
				3. SP SHINDE		4. A S WASEEM											
				5.		6.											
				Benefits													
				C		MANPOWER SAVING COST & SILENCER REJECTION SAVING COST Rs 49560.00											
Why Why Analysis :		Result :		Kaizen Sustenance :													
W1 : Why TO PREVENT DENT & DAMAGE REJECTION IN MUFFLER ASSLY ? A1 : POSSIBILITY OF SILENCER FALLING DOWN DURING HANDLING W2 : Why POSSIBILITY OF SILENCER FALLING DOWN DURING HANDLING ? A2 : OIL APPLIED OVER MUFFLER DURING MANUAL PACKING W3 : Why OIL APPLIED OVER MUFFLER DURING MANUAL PACKING ? A3 : MANUAL PACKING W4 : Why MANUAL PACKING ? A4 : NO HANDLING STAND		MUFFLER DENT & DAMAGE REJECTION REDUCED FROM 12 NOS TO 0 		What To Do : CHECK THE WORKING OF PNEUMATIC ARRANGEMENTS How To Do : THROUGH JH AUDIT Frequency : DAILY Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>4500.00</td> <td>1000.00</td> <td>5500.00</td> </tr> </table>								Material Cost	Labour Cost	Total	4500.00	1000.00	5500.00
Material Cost	Labour Cost	Total															
4500.00	1000.00	5500.00															
Root Cause NO HANDLING STAND				Scope & Plan For Horizontal Deployment :													
Date : 01/09/2012				Equipmnet		Target		Status									
Registered By : Mr. B D Rathod				B LINE OF CT 100		01/10/2012		COMPLETE									
Manager's Sign : Mr. D T RANE																	
----- Bajaj Auto Ltd. (Fabrication) -----																	