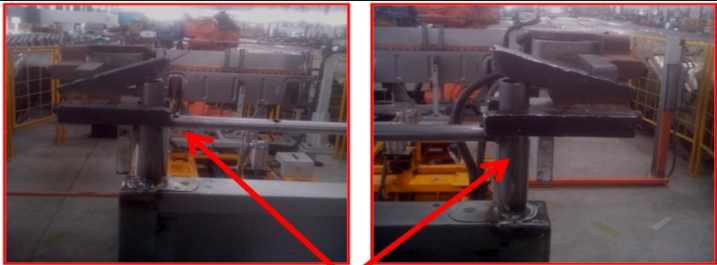

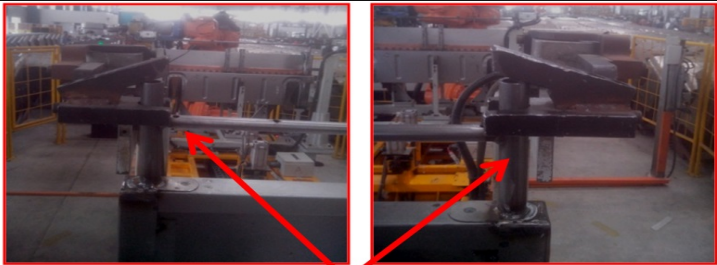

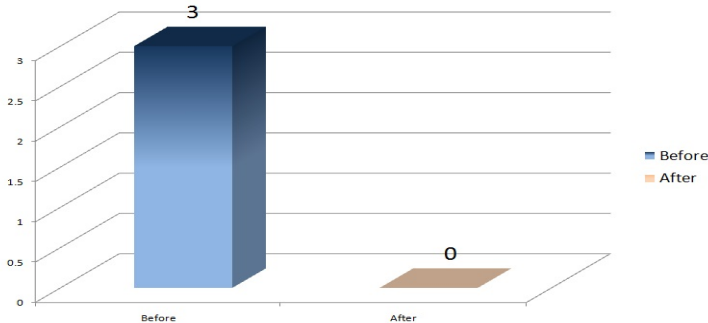
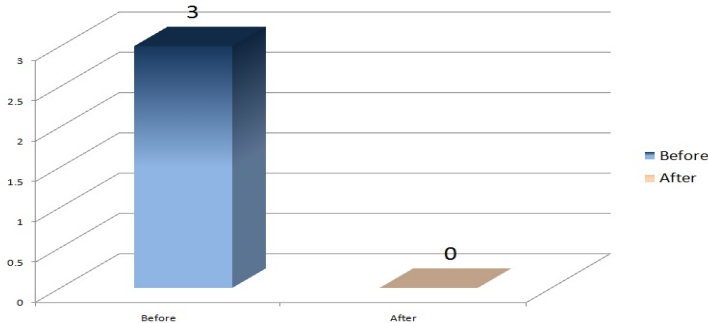
	<b>Equipment :</b>	Robotic Spot welding machine	<b>Loss Type :</b>	Defect Loss							<b>KAIZEN IDEA SHEET</b>  <b>Kaizen ID : 549</b>						
	<b>Department :</b>	Production	<b>Result :</b>	N	P	Q	C	D	S	M							
	<b>Cell :</b>	Robotic rear body cell	<b>Type :</b>														
<b>Unit Name :</b> 112303 - NAHARS ENGINEERING INDIA PVT. LTD, Aurangabad			<b>Operation :</b> Front panel to 75 panel spot welding														
<b>Kaizen Theme:</b> To eliminate CC of part mismatch			<b>Idea :</b> Detection to be provided in assembly fixture to detect wrong part fitment														
<b>Problem / Present Status</b>			<b>Counter Measure</b>			<b>Benchmark :</b>		3									
Front panel of regular model fitted to Face Lift model			Additional block to guide cross bar in front panel provided on pneumatic cylinder to detect the front panel mismatch & interlock with PLC panel			<b>Target :</b>		0									
						<b>Start :</b>		17/09/2013		<b>Finished :</b> 19/09/2013							
						<b>Note :</b>											
 <div style="border: 2px solid red; padding: 5px; text-align: center; width: fit-content; margin: 10px auto;">No detection</div>			 <div style="border: 2px solid red; padding: 5px; text-align: center; width: fit-content; margin: 10px auto;">Detection provided</div>			<b>Team Members :</b>											
						<table border="1" style="width: 100%;"> <tr> <td>1. Mr. Dandale N J</td> <td>2. Mr. Bhombe</td> </tr> <tr> <td>3. Mr. Pardhi K U</td> <td>4.</td> </tr> <tr> <td>5.</td> <td>6.</td> </tr> </table>						1. Mr. Dandale N J	2. Mr. Bhombe	3. Mr. Pardhi K U	4.	5.	6.
1. Mr. Dandale N J	2. Mr. Bhombe																
3. Mr. Pardhi K U	4.																
5.	6.																
<b>Why Why Analysis :</b>			<b>Result :</b>			<b>Kaizen Sustenance :</b>											
W1 : Why Regular model front panel fitted to Face Lift model ? A1 : Both model front panel can be fitted to body W2 : Why Both model front panel can be fitted to body ? A2 : No provision to detect wrong part fitment in assembly fixture W3 : A3 : W4 : A4 :			IHR & CC ZERO  			What To Do : Checking for kaizen existance  How To Do : kaizen\Pokayoke audit sheet  Frequency : Daily											
<b>Root Cause</b> No provision to detect wrong part fitment in assembly fixture						<b>Cost Incurred For Making Kaizen :</b>											
<b>Date :</b> 17/09/2013						<table border="1" style="width: 100%;"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>						Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total															
0.00	0.00	0.00															
<b>Registered By :</b> Mr. Rajkumar Kolhe			<b>Scope &amp; Plan For Horizontal Deployment :</b>														
<b>Manager's Sign :</b> Mr A K Trivedi			<table border="1" style="width: 100%;"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3" style="height: 50px;"></td> </tr> </table>						Equipmnet	Target	Status						
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----- Bajaj Auto Ltd. (Fabrication) -----																	