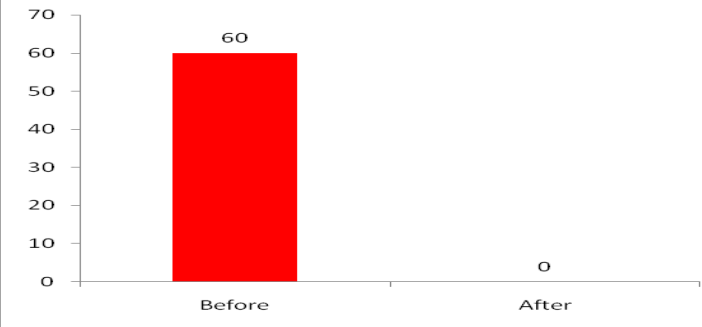


	Equipment :	Welding Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	QA	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : JL Pipe A Fabrication			Operation : over tube to ex.tube tack weld.								
Kaizen Theme: To reduce slot angle variation in Extension Pipe A			Idea : Provide wedge to fix the location.								
Problem / Present Status		Counter Measure			Benchmark :		60				
Slot angle variation in Extension Pipe A. Observed angle 36° ± 5 against standard 36° ± 1		Guide Wedge provided to locate the slot.			Target :		0				
					Start :		04/12/2012		Finished : 10/12/2012		
					Note :						
					Team Members :						
					1. Mr. Sunil Parhad		2. Mr. C S N Murty				
					3. Mr. Shaikh		4. Mr. Age				
5.		6.									
Benefits											
Q		IHR eliminated Nos 0.00									
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Slot angle variation upto 36° ± 5 against 36° ± 1 ? A1 : No guide to fix the location W2 : Why No guide to fix the location ? A2 : W3 : A3 : W4 : A4 :		IHR Eliminated			What To Do : Check Wedge height						
					How To Do : Vernier						
					Frequency : Weekly						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
No guide to fix the location					Equipmnet		Target		Status		
Date : 04/12/2012											
Registered By : Mr. D K Thorve											
Manager's Sign : Mr Shivakumar											
----- Bajaj Auto Ltd. (Fabrication) -----											