

	<b>Equipment :</b>	Welding machine	<b>Loss Type :</b>					Defect Loss					<b>KAIZEN IDEA SHEET</b>											
	<b>Department</b>	Production	<b>Result :</b>		N	P	Q	C	D	S	M													
			<b>Type :</b>																					
<b>Cell :</b>			JL pipe A fabrication					<b>Operation :</b>					Shield bkt.Tack & full weld.											
<b>Kaizen Theme:</b>			Reduce Fatigue					<b>Idea :</b>					Provide lever to the locator											
<b>Problem / Present Status</b>			<b>Counter Measure</b>					<b>Benchmark :</b>		Fatigue & Unsafe Condition														
Lifting of locator causes fatigue and unsafe condition to operator.			Provide lever to the locator.					<b>Target :</b>		No Fatigue & Safe Operation														
								<b>Start :</b>		03/12/2012		<b>Finished :</b>		12/12/2012										
								<b>Note :</b>																
								<b>Team Members :</b>																
								1. Mr. C S N Murty		2. Mr. S R Shaikh														
								3.		4.														
								5.		6.														
								<b>Benefits</b>																
<b>Why Why Analysis :</b>			<b>Result :</b>					<b>Kaizen Sustenance :</b>																
W1 : Why Why fatigue to operator ? A1 : During unlocking period Locator was directly jumping on pipe A . W2 : Why During unlocking period Locator was directly jumping on pipe A . ? A2 : No provision of levers W3 : Why No provision of levers ? A3 : W4 : A4 :			1. Handling made easy. 2. Operator morale improved  <div style="font-size: 2em; text-align: center;"> 1. Handling made easy  2. Operator morale improved </div>					What To Do : Check for lever presence  How To Do : Visual  Frequency : Daily <b>Cost Incurred For Making Kaizen :</b> <table border="1" style="width: 100%;"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table> <b>Scope &amp; Plan For Horizontal Deployment :</b> <table border="1" style="width: 100%;"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3" style="height: 50px;"></td> </tr> </table>					Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																						
0.00	0.00	0.00																						
Equipmnet	Target	Status																						
<b>Root Cause</b>																								
No provision of levers																								
<b>Date :</b>			03/12/2012																					
<b>Registered By :</b>			Mr. D K Thorve																					
<b>Manager's Sign :</b>			Mr Shivakumar																					
----- Bajaj Auto Ltd. (Fabrication) -----																								