
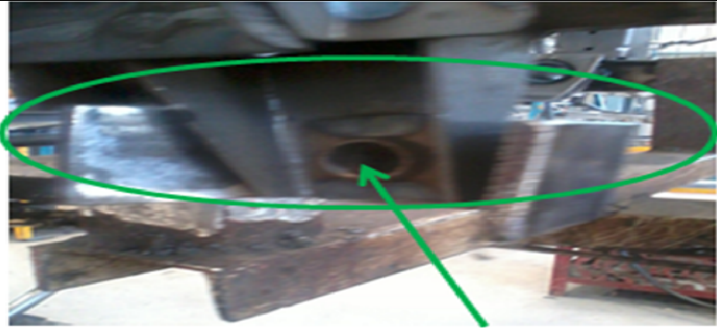
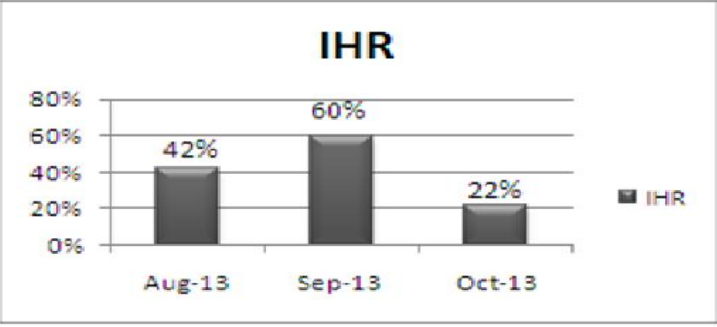
	Equipment :	Welding	Loss Type :	Defect Loss							<b>KAIZEN IDEA SHEET</b>  Kaizen ID : 564						
	Department :	Quality	Result :	N	P	Q	C	D	S	M							
	Cell :	Full Frame Assly 3W	Type :														
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : Assembly														
Kaizen Theme: To eliminate In House rework & customer feedback of full frame assly due to spatter inside driving			Idea : Provide pocket to driving tube bkt														
Problem / Present Status		Counter Measure		Benchmark :		70%											
Spatter inside driving tube bkt.		Providing pocket for driving tube bkt.		Target :		Zero											
				Start :		21/10/2013		Finished :		21/10/2013							
				Note :													
<b>Why Why Analysis :</b> W1 : Why To eliminate In House rework & customer feedback of full frame assly due to spatter inside driving tube bkt. ? A1 : Driving tube insertion hard. W2 : Why Driving tube insertion hard. ? A2 : Spatter inside driving tube W3 : Why Spatter inside driving tube ? A3 : On FF-50 during full welding of reinf.77/78 spatter spread in driving tube bkt W4 : Why On FF-50 during full welding of reinf.77/78 spatter spread in driving tube bkt ? A4 : No provision for avoide spatters  <b>Root Cause</b> No provision for avoide spatters  Date : 21/10/2013 Registered By : Mr. A S Pawar Manager's Sign : Mr. D T RANE		<b>Result :</b> No Spatter inside driving tube bkt.  		<b>Team Members :</b> 1. Mr. Manoj V. Arudkar      2. Mr. Yogiraj Rakhade 3.                                      4. 5.                                      6.  <b>Benefits</b> P Productivity Increases Nos 0.00 Q Customer complaint & IHR Eliminated Nos 0.00 C Rework Cost Save Rs 0.00													
				<b>Kaizen Sustenance :</b> What To Do : Check locating pocket block .  How To Do : Point added in daily JH check sheet.  Frequency : Daily													
				<b>Cost Incurred For Making Kaizen :</b> <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>15.00</td> <td>30.00</td> <td>45.00</td> </tr> </table>								Material Cost	Labour Cost	Total	15.00	30.00	45.00
				Material Cost	Labour Cost	Total											
15.00	30.00	45.00															
<b>Scope &amp; Plan For Horizontal Deployment :</b> <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"> </td> </tr> </table>								Equipmnet	Target	Status							
Equipmnet	Target	Status															
----- Bajaj Auto Ltd. (Fabrication) -----																	