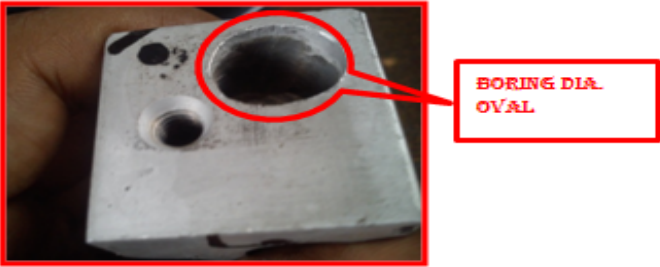
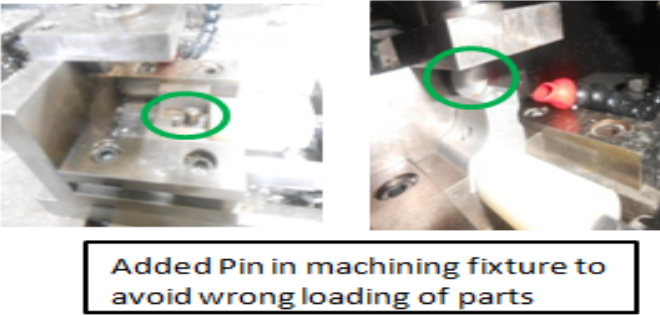


	Equipment :	Nissan Outlet drill machine	Loss Type :	Failure Loss							KAIZEN IDEA SHEET
	Department	Production	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : CNC Machine Engine			Operation : Nissan Outlet drilling								
Kaizen Theme: ID oval dure to wrong drilling operation			Idea : Avoid wrong loading of parts in fixture.								
Problem / Present Status			Counter Measure			Benchmark :		0 defect			
ID oval dure to wrong drilling operation			Eliminate chances of part wrong loading in fixture			Target :		0 defect			
						Start :	02/08/2013	Finished :	02/08/2013		
						Note :					
						Team Members :					
						1. Mr. Ram More		2. Mr. Ravi Kumar			
						3. Mr. Sunil Joshi		4. Mr. Amit Mane			
						5. Mr. Ajay Patil		6. Mr. Akshay Shelar			
						Benefits					
						Q	No customer complaints Nos 1.00				
Why Why Analysis :			Result :			Kaizen Sustenance :					
W1 :			No complaint from customer end from last 1 month			What To Do : Validation of pokyake					
A1 :											
W2 :						How To Do : During First piece Insoection					
A2 :											
W3 :						Frequency : Daily					
A3 :						Cost Incurred For Making Kaizen :					
W4 :						Material Cost		Labour Cost		Total	
A4 :						12000.00		600.00		12600.00	
						Scope & Plan For Horizontal Deployment :					
						Equipmnet		Target		Status	
						MAZAK H.M.C. 630 N(200.2		02/08/2013		COMPLETE	
Root Cause											
Date : 02/08/2013											
Registered By : pournima.menge@opexworks.com											
Manager's Sign : Mr. Ashwini Daftardar											
----- Bajaj Auto Ltd. (Forging and Machining) -----											